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# MR98 Series Backpressure Regulators, Relief and Differential Relief Valves

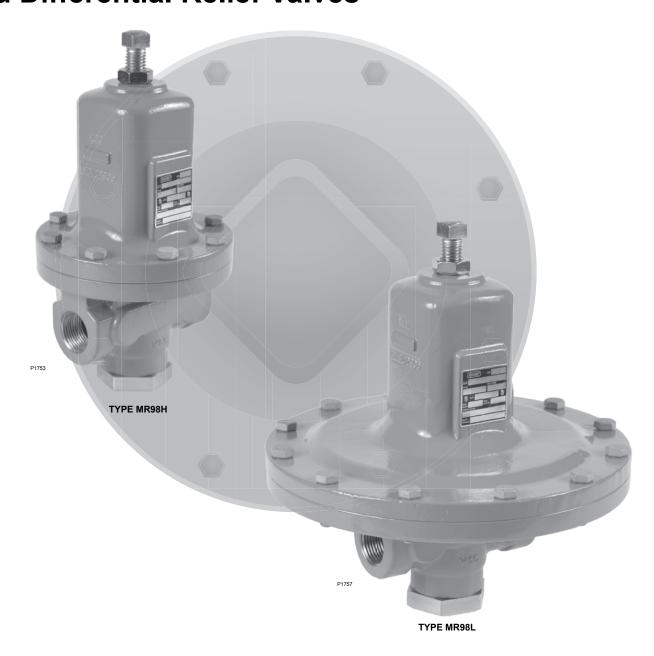


Figure 1. Typical MR98 Series Backpressure Regulators, Relief and Differential Relief Valves





# **Specifications**

This section lists the specifications for the MR98 Series regulators. Factory specification such as type, maximum inlet pressure, maximum temperature, maximum outlet pressure, spring range, orifice size and seat material are stamped on the nameplate fastened on the regulator at the factory.

#### **Available Constructions**

**Type MR98L:** Direct-operated low pressure backpressure regulator/relief valve with 2 to 38 psig / 0.14 to 2.6 bar set pressure range

**Type MR98H:** Direct-operated high pressure backpressure regulator/relief valve with 5 to 200 psig / 0.34 to 13.8 bar set pressure range

**Type MR98HH:** Direct-operated high pressure backpressure/relief valve with 150 to 375 psig / 10.3 to 25.9 bar set pressure range

**Type MR98LD:** Pressure-loaded low pressure differential pressure relief valve with 2 to 38 psi / 0.14 to 2.6 bar set pressure range

**Type MR98HD:** Pressure-loaded high pressure differential pressure relief valve with 5 to 200 psi / 0.34 to 13.8 bar set pressure range

**Type MR98HHD:** Pressure-loaded high pressure backpressure/relief valve with 150 to 375 psi / 10.3 to 25.9 bar differential set pressure range

# **Body Sizes and End Connection Styles**

See Tables 1 and 2

### **Main Valve Materials**

See Table 5

#### **Trim Materials**

See Tables 4 and 5

### **Body and Orifice Sizes**

1/4 NPT body: 0.284 in. / 7.22 mm

1/2 in. / DN 15 body: 0.416 in. / 10.56 mm

3/4 and 1 in. / DN 20 and 25 bodies:

0.631 in. / 16.02 mm

1-1/2 and 2 in. / DN 40 and 50 bodies:

1.142 in. / 29 mm

# Maximum Cold Working Pressures of Body Size and Material<sup>(1)(3)</sup>

See Table 6

# Maximum Inlet and Outlet Pressure Ratings(1)(4)

See Table 6

# Relief Pressure Ranges(1)

See Table 3

Maximum Spring Case Loading Pressure for Types MR98LD, MR98HD and MR98HHD (Spring Setting Plus Loading Pressure)(1)(2)

### Type MR98LD Spring Case

Gray Cast Iron: 50 psig / 3.4 bar

Steel or Stainless steel: 125 psig / 8.6 bar

### Type MR98HD Spring Case

Gray Cast Iron: 250 psig / 17.2 bar

Steel or Stainless steel: 300 psig / 20.7 bar

### Type MR98HHD Spring Case

Steel or Stainless steel: 300 psig / 20.7 bar

### **Temperature Capabilities for Elastomer Parts**(1)(5)

MATERIAL	TEMPERATURE RANGE
Nitrile (NBR)	-40 to 180°F / -40 to 82°C
Neoprene (CR)	-40 to 180°F / -40 to 82°C
Fluorocarbon (FKM) <sup>(6)</sup>	0 to 300°F / -18 to 149°C Limited to 200°F / 93°C for hot water
Ethylenepropylene (EPDM) <sup>(6)</sup>	20 to 275°F / -7 to 135°C
Perfluoroelastomer (FFKM) <sup>(6)</sup>	0 to 425°F / -18 to 218°C
Polytetrafluoroethylene (PTFE) Diaphragm Protector	-40 to 400°F / -40 to 204°C

### Temperature Capabilities of Body Materials (1)(5)

MATERIAL	TEMPERATURE RANGE
Gray Cast Iron	-20 to 406°F / -29 to 208°C
LCC Steel(7)	-40 to 450°F / -40 to 232°C
WCC Steel(7)	-20 to 450°F / -29 to 232°C
Stainless steel <sup>(7)</sup> , Monel <sup>®</sup> or Hastelloy <sup>®</sup> C	-40 to 450°F / -40 to 232°C

### **Flow Coefficients**

BODY	SIZE	_	_	_
ln.	DN	C <sub>v</sub>	C <sub>g</sub>	C₁
1/4 NPT		1.4	48	34.3
1/2	15	3.4	120	35.3
3/4 and 1	3/4 and 1 20 and 25		250	38.5
1-1/2 and 2	1-1/2 and 2 40 and 50		780	39.0

<sup>1.</sup> The pressure/temperature limits in this Bulletin and any applicable standard limitation should not be exceeded.

<sup>2.</sup> Loading pressure plus spring setting should not exceed maximum inlet pressure.

<sup>3.</sup> Temperature and/or the body end connection may decrease these maximum pressures.

<sup>4.</sup> Maximum inlet pressure equals set pressure plus build-up.

<sup>5.</sup> Pressure and/or the body end connection may decrease these maximum temperatures.

Not for use on steam service.

<sup>7.</sup> Meets API 614 Requirements (with Stainless steel trim).

# **Specifications (continued)**

# **IEC Sizing Coefficients**

BODY	SIZE	Χ <sub>τ</sub>	F <sub>D</sub>	F <sub>L</sub>	K <sub>m</sub>
ln.	DN	^T	ГD	r.	<b>™</b>
1/4 NPT		0.743	0.74	0.95	0.90
1/2	15	0.787	0.78	0.94	0.88
3/4 and 1	20 and 25	0.935	0.70	0.91	0.83
1-1/2 and 2	40 and 50	0.961	0.69	0.94	0.88

# **Flow Capacities**

Types MR98L and MR98LD:

See Tables 7 through 11

Types MR98H and MR98HD:

See Tables 12 through 16

Types MR98HH and MR98HHD:

See Tables 17 through 21

Shutoff Classification Per ANSI/FCI 70-3-2004

Metal Seats: Class IV

Polytetrafluoroethylene (PTFE): Class IV

Elastomer Seats: Class VI or better

**Pressure Registration** 

Internal or External

### **Approximate Weights**

#### MR98H Series:

1/4 NPT body: 5 lbs / 2.3 kg 1/2 in. / DN 15 body: 10 lbs / 4.5 kg 3/4 and 1 in. / DN 20 and 25 bodies: 22 lbs / 10 kg

1-1/2 and 2 in. / DN 40 and 50 bodies:

55 lbs / 25 kg

#### MR98L Series:

1/4 NPT body: 7 lbs / 3.2 kg 1/2 in. / DN 15 body: 15 lbs / 6.8 kg 3/4 and 1 in. / DN 20 and 25 bodies: 35 lbs / 16 kg

### **Options**

- Handwheel or tee handle for Types MR98L, MR98H and MR98HH
- Tapped spring case vent for Types MR98L, MR98H and MR98HH
- Seal washer to permit spring case pressure loading for Types MR98L, MR98H and MR98HH

# Introduction

MR98 Series (Figure 1) is used for backpressure or relief applications in liquid, gas, air and steam service. The Types MR98L, MR98H and MR98HH are direct-operated and spring-loaded. The Types MR98LD, MR98HD and MR98HHD use additional pressure loading to maintain relief differential pressures, backpressures or for remote setpoint adjustment.

# **Features**

- Versatility—Typical applications include control and maintenance of backpressure on pumps, differential pressure across lubricated seals, steam header pressure, fuel and oil lines pressure, air supply systems pressure, pump bypass applications for API general and special purpose lube and seal oil systems, relief applications for flash tanks and accumulators and other process and industrial uses.
- Excellent Fluid Compatibility—Diaphragms come in stainless steel, Monel®, Hastelloy® C or elastomers and body is available in gray cast iron, steel, stainless steel, Aluminum-bronze, Hastelloy® C and Monel®.
   Corrosion-resistant trims are available.
- Close, Stable Regulation—Diaphragm is isolated from the main flow stream. Slotted valve plug and

pusher post assembly provides positive guiding for improved shutoff.

- Compact Design—Small size allows easy installation in limited spaces.
- Differential Pressure Capability—Spring-loaded PTFE packing and tapped connections permit pressure loading of Types MR98LD, MR98HD and MR98HHD spring cases.
- Handwheels—Handwheels (standard on the Types MR98LD, MR98HD and MR98HHD and optional on some sizes of the Types MR98L and MR98H) allow easy pressure setting changes.
- Sour Gas Service Capability—Optional materials are available for applications handling sour gases. These constructions comply with the recommendations of NACE International Standards MR0175-2002 and MR0103. Optional materials are available to meet ANSI/NACE MR0175/ISO 15156, please contact your local Sales Office for special ordering instructions. Customers have the responsibility to specify correct materials. Environmental limitations may apply and shall be determined by the user.
- API 614 Compliant—Steel and Stainless Steel Constructions meet API 614 Requirements.

Table 1. Types MR98L and MR98LD Regulators Body Constructions

			В	ODY	MAT	ERIA	٩L
BODY SIZE	BODY CONSTRUCTION	END CONNECTION STYLE	Gray Cast Iron	WCC or LCC Steel	CF8M Stainless Steel(1)	CF3M Stainless Steel <sup>(1)</sup>	Monel <sup>®</sup> or Hastelloy <sup>®</sup> C <sup>(1)</sup>
1/4 in.	Without Control Line and Gauge Port	NPT					
		NPT		WCC or L			
		SWE					
1/2 in / DN 15	Without Control Line and Gauge Port	Welded CL150 RF					
1/2 in. / DN 15		Welded CL300 RF					
		Welded PN 16/25/40 RF					
	With Control Line but Without Gauge Port	NPT					
		NPT					
		SWE					
	Without Control Line and Gauge Port	Welded CL150 RF					
		Welded CL300 RF					
0/4: / PN 00		Welded PN 16/25/40 RF					
3/4 in. / DN 20	With Control Line but Without Gauge Port	NPT					
		NPT					
	With Course Death at Without Control Line	Welded CL150 RF					
	With Gauge Port but Without Control Line	Welded CL300 RF					
		Welded PN 16/25/40 RF					
		NPT					
		SWE					
	Without Control Line and Gauge Port	Welded CL150 RF					
		Welded CL300 RF					
4: 454.05		Welded PN 16/25/40 RF					
1 in. / DN 25	With Control Line but Without Gauge Port	NPT					
		NPT					
	Maria Control Port In I Maria at Control	Welded CL150 RF					
	With Gauge Port but Without Control Line	Welded CL300 RF					
		Welded PN 16/25/40 RF					

<sup>-</sup> Shaded areas indicate that the construction is available.
- Blank areas indicate that you need to contact your local Sales Office for the availability of the constructions.

1. Meets the chemical and physical requirements of NACE MR0175-2002 and NACE MR0103.

Table 2. Types MR98H, MR98HD, MR98HH and MR98HHD Regulators Body Constructions

				ВОГ	Y M	ATE	RIAL	
BODY SIZE	BODY CONSTRUCTION	END CONNECTION STYLE	Gray Cast Iron®	WCC or LCC Steel	CF8M Stainless Steel <sup>(1)</sup>	CF3M Stainless Steel <sup>(1)</sup>	Monel® or Hastelloy® C <sup>(1)</sup>	Aluminum-Bronze
1/4 in.	Without Control Line and Gauge Port	NPT					_	
		NPT						
		SWE						
		Welded CL150 RF						
	Without Control Line and Course Port	Welded CL300 RF						
	Without Control Line and Gauge Port	Welded PN 16/25/40 RF						
1/2 in. / DN 15		Integral CL150 RF						
		Integral CL300 RF						
		Integral PN 16/25/40 RF						
		NPT						
	With Control Line but Without Gauge Port	Welded CL150 RF						
		Welded CL300 RF						
		NPT						
		SWE						
	Without Control Line and Gauge Port	Welded CL150 RF						
		Welded CL300 RF						
		Welded PN 16/25/40 RF						
2/4 in / DN 00		NPT						
3/4 in. / DN 20	With Control Line but Without Gauge Port	Welded CL150 RF						
		Welded CL300 RF						
		NPT						
	Mith Course Boot but Without Control Line	Welded CL150 RF						
	With Gauge Port but Without Control Line	Welded CL300 RF						
		Welded PN 16/25/40 RF						
		NPT						
		SWE						
		Welded CL150 RF						
	With and Control Line and Control Bort	Welded CL300 RF						
	Without Control Line and Gauge Port	Welded PN 16/25/40 RF						
		Integral CL150 RF						
		Integral CL300 RF						
1 in. / DN 25		Integral PN 16/25/40 RF						
		NPT						
	With Control Line but Without Gauge Port	Welded CL150 RF						
		Welded CL300 RF						
		NPT						
	With Course Port but With and Control I in	Welded CL150 RF						
	With Gauge Port but Without Control Line	Welded CL300 RF						
		Welded PN 16/25/40 RF						

<sup>-</sup> Shaded areas indicate that the construction is available.
- Blank areas indicate that you need to contact your local Sales Office for the availability of the constructions.

1. Meets the chemical and physical requirements of NACE MR0175-2002 and NACE MR0103.

2. Available for Types MR98H and MR98HD only.

Table 2. Types MR98H, MR98HD, MR98HH and MR98HHD Regulators Body Constructions (continued)

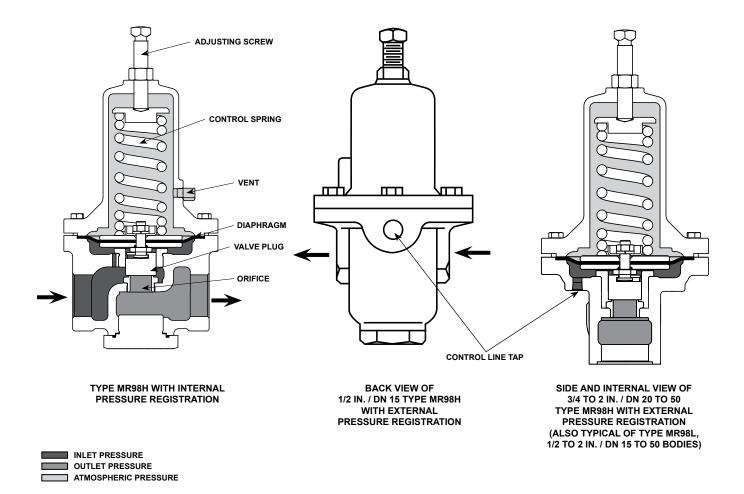
				ВОГ	Y M	ATE	RIAL	
BODY SIZE	BODY CONSTRUCTION	END CONNECTION STYLE	Gray Cast Iron	WCC or LCC Steel	CF8M Stainless Steel <sup>(1)</sup>	CF3M Stainless Steel <sup>(1)</sup>	Monel® or Hastelloy® C¹¹)	Aluminum-Bronze
		NPT						П
		SWE						
	Without Control Line and Gauge Port	Welded CL150 RF						
1-1/2 in. / DN 40		Welded CL300 RF						
		Welded PN 16/25/40 RF						
1-1/2 in. / DN 40		NPT						
Types MR98H and MR98HD only	With Control Line but Without Gauge Port	Welded CL150 RF						
		Welded CL300 RF						
		NPT						
	With Gauge Port but Without Control Line	Welded CL150 RF						
	With Gauge Fort but Without Control Line	Welded CL300 RF						
		Welded PN 16/25/40 RF						
		NPT						
		SWE						
		Welded CL150 RF						
	Without Control Line and Gauge Port	Welded CL300 RF						
	Williout Control Line and Gauge Fort	Welded PN 16/25/40 RF						
		Integral CL150 RF						
2 in. / DN 50		Integral CL300 RF						
		Integral PN 16/25/40 RF						
Types MR98H and MR98HD only		NPT						
	With Control Line but Without Gauge Port	Welded CL150 RF						
		Welded CL300 RF						
		NPT						
	With Cougo Port but Without Control Line	Welded CL150 RF						
	With Gauge Port but Without Control Line	Welded CL300 RF						
		Welded PN 16/25/40 RF						

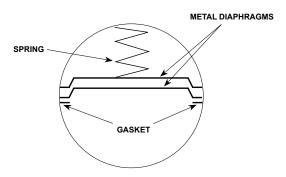
<sup>-</sup> Shaded areas indicate that the construction is available.
- Blank areas indicate that you need to contact your local Sales Office for the availability of the constructions.

1. Meets the chemical and physical requirements of NACE MR0175-2002 and NACE MR0103.

Table 3. MR98 Series Body Sizes, Pressure Ranges and Spring Information

TYPE	BOD	Y SIZE		TROL E RANGE(1)	SPRING			G FREE GTH	SPRING MATERIAL	SPRING PART NUMBER	SPRING COLOR
	ln.	DN	psig	bar	ln.	mm	ln.	mm		NUMBER	
			2 to 7	0.14 to 0.48	0.148	3.76	2.00	50.8	Zinc-plated steel	1E392527022	Yellow
			6 to 14	0.41 to 0.97	0.170	4.32	2.00	50.8	Zinc-plated steel	ERAA01888A0	Green
	1/4		12 to 25	0.83 to 1.7	0.207	5.26	1.938	49.2	Powder-coated steel	ERAA01889A0	Red
			20 to 38	1.4 to 2.6	0.225	5.72	2.086	53.0	Powder-coated steel	ERAA01929A0	Blue
			2 to 7	0.14 to 0.48	0.207	5.26	2.50	63.5	Powder-coated steel	ERCA04288A0	Yellow
			6 to 14	0.41 to 0.97	0.234	5.94	2.595	65.9	Powder-coated steel	ERAA01910A0	Green
MR98L	1/2	15	12 to 25	0.83 to 1.7	0.283	7.19	2.44	62.0	Powder-coated steel	ERAA01911A0	Red
and			20 to 38	1.4 to 2.6	0.331	8.41	2.250	57.2	Powder-coated steel	ERAA02889A0	Blue
MR98LD			2 to 7	0.14 to 0.48	0.306	7.77	4.00	102	Powder-coated steel	1E398927022	Yellow
	3/4	20	6 to 14	0.41 to 0.97	0.343	8.71	4.00	102	Powder-coated steel	1E399027142	Green
	and 1	and 25	12 to 25	0.83 to 1.7	0.406	10.3	4.00	102	Powder-coated steel	1E399127162	Red
			20 to 38	1.4 to 2.6	0.468	11.9	3.75	95.3	Powder-coated steel	1L380127082	Blue
			2 to 7	0.14 to 0.48	0.306	7.77	4.00	102	Powder-coated Stainless steel	1E3989X0052	Yellow
	3/4 and 1	20 and 25	6 to 14	0.41 to 0.97	0.375	9.53	3.88	98.6	Stainless steel	1K762537022	Unpainted
	allu i	anu 25	12 to 25	0.83 to 1.7	0.437	11.1	4.00	102	Stainless steel	11A8269X012	Unpainted
			15 to 35	1.0 to 2.4	0.148	3.76	2.00	50.8	Zinc-plated steel	1E392527022	Yellow
			25 to 75	1.7 to 5.2	0.170	4.32	2.00	50.8	Zinc-plated steel	ERAA01888A0	Green
	1/4		70 to 140	4.8 to 9.7	0.207	5.26	1.938	49.2	Powder-coated steel	ERAA01889A0	Red
			130 to 200	9.0 to 13.8	0.225	5.72	2.086	53.0	Powder-coated steel	ERAA01929A0	Blue
			15 to 35	1.0 to 2.4	0.207	5.26	2.50	63.5	Powder-coated steel	ERCA04288A0	Yellow
			25 to 75	1.7 to 5.2	0.234	5.94	2.595	65.9	Powder-coated steel	ERAA01910A0	Green
	1/2	15	70 to 140	4.8 to 9.7	0.283	7.19	2.44	62.0	Powder-coated steel	ERAA01911A0	Red
			130 to 200	9.0 to 13.8	0.331	8.41	2.250	57.2	Powder-coated steel	ERAA02889A0	Blue
MR98H			15 to 35	1.0 to 2.4	0.306	7.77	4.00	102	Powder-coated steel	1E398927022	Yellow
and	3/4	20	25 to 75	1.7 to 5.2	0.343	8.71	4.00	102	Powder-coated steel	1E399027142	Green
MR98HD	and 1	and 25	70 to 140	4.8 to 9.7	0.406	10.3	4.00	102	Powder-coated steel	1E399127162	Red
			130 to 200	9.0 to 13.8	0.468	11.9	3.75	95.3	Powder-coated steel	1L380127082	Blue
			15 to 35	1.0 to 2.4	0.306	7.77	4.00	102	Powder-coated Stainless steel	1E3989X0052	Yellow
	3/4 and 1	20 and 25	25 to 75	1.7 to 5.2	0.375	9.53	3.88	98.6	Stainless steel	1K762537022	Unpainted
			70 to 140	4.8 to 9.7	0.437	11.1	4.00	102	Stainless steel	11A8269X012	Unpainted
			5 to 35	0.34 to 2.4	0.468	11.9	6.562	167	Powder-coated steel	1E792327092	Dark Gray
	1-1/2	40	20 to 65	1.4 to 4.5	0.500	12.7	6.50	165	Powder-coated steel	ERCA04290A0	Black with light blue stripe
	and 2	and 50	50 to 100	3.4 to 6.9	0.562	14.3	6.562	167	Powder-coated steel	ERAA01893A0	Light Gray
			75 to 170	5.2 to 11.7	0.625	15.9	6.565	167	Powder-coated steel	1P7888X0022	Black
MDoc:	1/4		150 to 375	10.3 to 25.9	0.281	7.14	4.125	105	Powder-coated steel	1N942227142	Unpainted
MR98HH and	1/2	15	150 to 375	10.3 to 25.9	0.394	10.0	5.063	129	Powder-coated steel	1N943427142	Unpainted
MR98HHD	R98HHD 3/4 20 and 1 and		150 to 375	10.3 to 25.9	0.593	15.1	6.380	162	Chromium-silicon steel	1N9441X0022	Light gray
1. All springs	may be b	acked off to	o 0 psig / 0 ba	ır. However, hiç	hest capac	ities and I	est perfor	mances ar	e obtained by using these springs	in their recommend	led ranges.





FOR TYPE MR98H WITH TWO METAL DIAPHRAGMS (ALSO TYPICAL OF TYPES MR98HH AND MR98L EXCEPT FOR TYPE MR98L, 1/4 NPT BODY, 2 TO 7 psi / 0.1 TO 0.48 bar RANGE)

SPRING METAL DIAPHRAGM

GASKET

TYPE MR98L (1/4 NPT BODY, 2 TO 7 psi / 0.14 TO 0.48 bar RANGE) WITH ONE METAL DIAPHRAGM

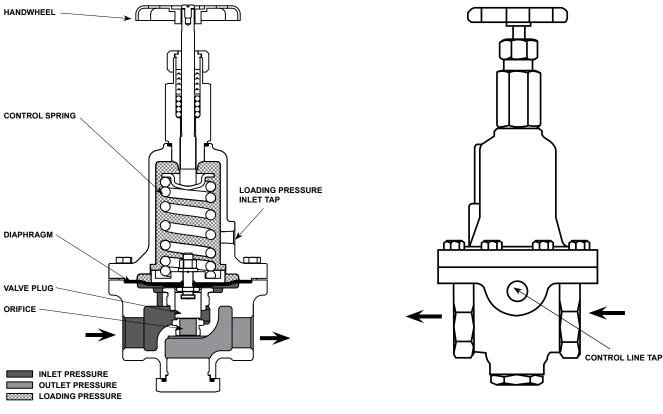
Figure 2. MR98 Series Operational Schematics

# **Principle of Operation**

Relief or backpressure valves respond to changes in upstream pressure. Pressure changes register under the diaphragm (see Figure 2) through a registration hole in the valve body or through an external control line. When the pressure increases beyond the spring setting, the diaphragm pressure overcomes the spring compression. This causes the valve plug to move away from the orifice. The flow path through the

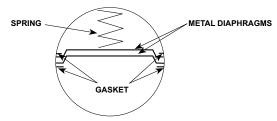
valve is open and excess pressure is vented. When upstream pressure drops below setpoint, the valve resumes its closed position.

Differential relief valves are used to maintain a differential pressure between the controlled pressure and loading pressure of a system. The spring setting determines the differential.



TYPE MR98HD WITH INTERNAL PRESSURE REGISTRATION

TYPE MR98HD WITH EXTERNAL PRESSURE REGISTRATION



FOR TYPES MR98HD, MR98HHD AND MR98LD WITH METAL DIAPHRAGMS, ASSEMBLE DIAPHRAGM GASKETS UNDER AND ABOVE THE METAL DIAPHRAGMS AS SHOWN ABOVE

Figure 2. MR98 Series Operational Schematics (continued)

The differential relief valve responds to both controlled pressure and loading pressure and opens or closes as these pressures change. If the loading pressure increases, pressure on the upper side of the diaphragm increases. The valve plug moves closer to the orifice and restricts the flow through the relief valve. When loading pressure decreases, pressure on the upper side of the diaphragm decreases. This allows the valve plug to move away from the orifice and allow more flow through the differential relief valve (to atmosphere or back into the system). The differential relief valve opens and closes in response to changes in the controlled pressure. In this way, the differential pressure between the controlled and outlet pressures is maintained.

# **Capacity Information**

Relieving capacities at selected pressures and outlet pressure flows are given in SCFH (60°F and 14.7 psia) of air in Tables 10, 11, 15, 16, 20 and 21. To determine the equivalent capacities for other gases, multiply the table capacities by the following appropriate conversion factors: 1.29 for 0.6 specific gravity natural gas, 0.808 for propane, 0.707 for butane or 1.018 for nitrogen. For gases of other specific gravities, divide by the square root of the appropriate specific gravity.

Then, if capacity is desired in normal cubic meters per hour (Nm³/h) at 0°C and 1.01325 bar, multiply SFCH by 0.0268.

Typical relieving capacities in lbs per hour and kilogram per hour of saturated steam are shown in Tables 9, 14 and 19.

Tables 7, 8, 12, 13, 17 and 18 give relieving capacities in U.S. gallons per minute and in liters per minute of water.

# **Sizing**

Determine Flow Rates for units used as differential relief valves as follows:

### Air and Steam Service

When the Capacity Information section do not cover the actual service conditions, it will be necessary to calculate the flow rate available from the relief valve.

# Step 1.

From the Capacity Information section determine a flow rate using the closest available data for setpoint and build-up. With this information, calculate a flow coefficient using the following:

# Equation 1:

$$C_{g} = \frac{Q}{\sqrt{\frac{520}{GT} P_{1a}SIN \left(\frac{3417}{C_{1}} \sqrt{\frac{\Delta P}{P_{1a}}}\right) DEG}}$$

C<sub>g</sub> = Calculated flow coefficient

Q = Flow rate from tables (SCFH)

P<sub>1a</sub> = Inlet pressure from table (set pressure and build-up) converted to absolute pressure

G = Specific gravity

T = Absolute temperature of gas at inlet, °Rankine = °F + 460

P<sub>1</sub> = Absolute inlet pressure, psia = psig + 14.7

C<sub>1</sub> = See specifications section

 $\Delta P = P_1 - P_2$ , psid

Calculate the  $C_g$  coefficient for the setting and build-up **nearest** to the desired service conditions **within the selected spring range**. Then use this  $C_g$  to calculate the approximate flow available for the actual setpoint and build-up desired. Available  $C_g$  will vary based upon setpoint, differential pressure, build-up and spring range.

# Step 2.

Calculate the actual flow rate available using the coefficient from Step 1 and the actual inlet pressure (setpoint plus build-up) and actual outlet pressure (if not atmospheric).

Equation 2:

$$Q_{SCFH} = \sqrt{\frac{520}{GT}} C_g P_{1a} SIN \left( \frac{3417}{C_1} \sqrt{\frac{\Delta P}{P_{1a}}} \right) DEG$$

# **Liquid Sizing for Liquids Other than Water**

# Step 1.

Determine C<sub>v</sub> at build-up conditions of application.

$$C_v = \frac{Q}{\sqrt{\Delta P}}$$

Q = Flow in GPM from capacity tables

 $\Delta P$  = Pressure drop in psi (setpoint and build-up)

C<sub>v</sub> = Valve sizing coefficient

# Step 2.

To determine flow rate for liquids other than water or flow rate for differential relief service:

$$Q = C_v \sqrt{\Delta P/G}$$

G = Specific gravity of fluid

# Maximum Allowable Pressure Drop for Liquid Service

Pressure drops in excess of allowable will result in choked flow and possible cavitation damage.

To determine maximum allowable pressure drop for water:

 $\Delta P(allow) = K_m (P_1)$ 

 $\Delta P$  = Valve differential - psi

K<sub>m</sub> = Valve recovery coefficient from table

P<sub>1</sub> = Valve inlet pressure psig

To determine maximum allowable pressure drop for fluids other than water, see Fisher® Sizing Program.

### Installation

These valves may be installed in any position, as long as flow will be in the same direction as that of the arrow cast on the body. For dimensional information see Figure 4.

Emerson Process Management Regulator Technologies, Inc. (Emerson™), provides an instruction manual with every valves shipped. Refer to this for complete installation, operation and maintenance instructions. Included is a complete listing of individual parts and recommended spare parts.

Table 4. MR98 Series Trim Materials

TRIM NUMBER	SEAT ORIFICE/ VALVE PLU		VALVE PLUG GUIDE	STEM/STEM GUIDE	BOTTOM PLUG	WASHER
1	416 Stainless Steel	416 Stainless Steel	416 Stainless Steel	416 Stainless Steel	416 Stainless Steel	302 Stainless Steel
2	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel
3	Alloy 6 <sup>(1)</sup>	Alloy 6 <sup>(1)</sup>	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel
4	Hastelloy® C	Hastelloy® C	Hastelloy® C	Hastelloy® C	Hastelloy® C	Hastelloy® C
5	Monel <sup>®</sup>	Monel <sup>®</sup>	Monel®	Monel®	Monel <sup>®</sup>	Monel®
6	Nitrile (NBR)	416 Stainless Steel	416 Stainless Steel	416 Stainless Steel	416 Stainless Steel	302 Stainless Steel
7	Nitrile (NBR)	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel
8	Fluorocarbon (FKM)	416 Stainless Steel	416 Stainless Steel	416 Stainless Steel	416 Stainless Steel	302 Stainless Steel
9	Fluorocarbon (FKM)	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel
10	Ethylenepropylene (EPDM)	416 Stainless Steel	416 Stainless Steel	416 Stainless Steel	416 Stainless Steel	302 Stainless Steel
11	Ethylenepropylene (EPDM)	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel	316 Stainless Steel
1. Alloy 6 is r	not available for 1/4 in. size.					

Table 5. MR98 Series Construction Materials

	MAIN VALVE MATERIAL	
Body	Spring Case	Control Spring
Gray cast iron, WCC/LCC steel, CF8M/CF3M stainless steel, Monel®, Hastelloy® C or Aluminum-Bronze	Gray cast iron, WCC/LCC steel, CF8M stainless steel, Monel® or Hastelloy® C	Zinc-plated steel, Stainless steel, Powder-coated steel or Powder-coated stainless steel

TRIM MATERIAL										
Part Name	Standard	Optional								
	Elastomer Seat									
Seat	Nitrile (NBR)	Fluorocarbon (FKM), EPDM or Perfluoroelastomer (FFKM)								
Diaphragm	Neoprene (CR)	302 Stainless steel <sup>(1)</sup> , Fluorocarbon (FKM) <sup>(2)</sup> , Ethylenepropylene (EPDM) <sup>(2)</sup> , Monel <sup>®(1)</sup> , Hastelloy <sup>®</sup> C <sup>(1)</sup> or with PTFE protector <sup>(3)</sup>								
Orifice	416 Stainless steel	316 Stainless steel, Monel® or Hastelloy® C								
Valve Plug	416 Stainless steel	316 Stainless steel, Monel® or Hastelloy® C								
Valve Plug Guide	416 Stainless steel	316 Stainless steel, Monel® or Hastelloy® C								
Pusher Post	416 Stainless steel	316 Stainless steel, Monel® or Hastelloy® C								
Washer	302 Stainless steel	316 Stainless steel, Monel® or Hastelloy® C								
·	Metal Sea	ıt								
Seat	416 Stainless steel	316 Stainless steel, Monel®, Hastelloy® C or Alloy 6								
Diaphragm	302 Stainless steel(1)	Monel <sup>®(1)</sup> , Hastelloy <sup>®</sup> C <sup>(1)</sup> , Fluorocarbon (FKM) <sup>(2)</sup> , Ethylenepropylene (EPDM) <sup>(2)</sup> , Neoperene (CR) or with PTFE protector <sup>(3)</sup>								
Orifice	416 Stainless steel	316 Stainless steel, Monel®, Hastelloy® C or Alloy 6								
Valve Plug	416 Stainless steel	316 Stainless steel, Monel®, Hastelloy® C or Alloy 6								
Valve Plug Guide	416 Stainless steel	316 Stainless steel, Monel® or Hastelloy® C								
Pusher Post	416 Stainless steel	316 Stainless steel, Monel® or Hastelloy® C								
Washer	302 Stainless steel	316 Stainless steel, Monel® or Hastelloy® C								

Two diaphragms are required if metal diaphragm is to be used except for Types MR98L and MR98LD, 2 to 7 psi / 0.1 to 0.5 bar which use only one.
 Two diaphragms are required if Fluorocarbon (FKM) or Ethylenepropylene (EPDM) diaphragm is to be used.
 PTFE protector is only available for Fluorocarbon (FKM), Neoprene (CR) or 302 Stainless steel diaphragm.

Table 6. Maximum Cold Working Pressures of Body Size and Materials (1)(2)

TYPE BODY SIZE		BODY AND SPRING CASE MATERIAL	MAXIMUM INL	ET PRESSURE(3)	MAXIMUM OUT	LET PRESSURE	MAXIMUM SI PRES	SURE
		CASE WATERIAL	psig	bar	psig	bar	psig	bar
		Gray Cast Iron	60	4.1	60	4.1	50	3.4
		Steel	150	10.3	150	10.3	125	8.6
MR98L	All Sizes	Stainless Steel	150	10.3	150	10.3	125	8.6
		Monel®	150	10.3	150	10.3	125	8.6
		Hastelloy® C	150	10.3	150	10.3	125	8.6
		Gray Cast Iron	60	4.1	60	4.1	50	3.4
		Steel	150	10.3	150	10.3	125	8.6
MR98LD	All Sizes	Stainless Steel	150	10.3	150	10.3	125	8.6
		Monel®	150	10.3	150	10.3	125	8.6
		Hastelloy® C	150	10.3	150	10.3	125	8.6
		Gray Cast Iron	300	20.7	300	20.7	250	17.2
		Steel	300	20.7	300	20.7	300	20.7
MR98H	All Sizes	Stainless Steel	300	20.7	300	20.7	300	20.7
WR98H	All Sizes	Monel®	300	20.7	300	20.7	300	20.7
		Hastelloy® C	300	20.7	300	20.7	300	20.7
		Aluminum-Bronze	300	20.7	300	20.7	300	20.7
		Gray Cast Iron	300	20.7	300	20.7	250	17.2
		Steel	300	20.7	300	20.7	300	20.7
MR98HD	All Sizes	Stainless Steel	300	20.7	300	20.7	300	20.7
MK90UD	All Sizes	Monel®	300	20.7	300	20.7	300	20.7
		Hastelloy® C	300	20.7	300	20.7	300	20.7
		Aluminum-Bronze	300	20.7	300	20.7	300	20.7
		Steel	400	27.6	400	27.6	300	20.7
		Stainless Steel	400	27.6	400	27.6	300	20.7
MR98HH	All Sizes	Monel®	400	27.6	400	27.6	300	20.7
		Hastelloy® C	400	27.6	400	27.6	300	20.7
		Aluminum-Bronze	400	27.6	400	27.6	300	20.7
		Steel	400	27.6	400	27.6	300	20.7
		Stainless Steel	400	27.6	400	27.6	300	20.7
MR98HHD	All Sizes	Monel®	400	27.6	400	27.6	300	20.7
		Hastelloy® C	400	27.6	400	27.6	300	20.7
		Aluminum-Bronze	400	27.6	400	27.6	300	20.7

The pressure/temperature limits in this Bulletin and any applicable standard limitation should not be exceeded.
 Temperature, trim material, and/or the body end connection may decrease these maximum pressures.
 Maximum inlet pressure equals set pressure plus build-up.

Table 7. Water Relief Capacities in Gallons per Minute / L/min, Types MR98L and MR98LD with Elastomer Diaphragm

NOMINAL		RELIEF		REL			PR	ESSURE	BUILD-I	JP OVER	RELIEF	SETTING	G, psig /	bar	
BODY SIZE,		SSURE NGE	COLOR CODE	PRES SET	SURE FING	2/0	0.14	4/(	0.28	6/0	0.41	8/0	0.55	10 /	0.69
In. / DN	psi	bar		psig	bar	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min
	2 to 7	0.14 to 0.48	Yellow	2	0.14	2.4	9.08	3	11.3	3.6	13.6	4.1	15.3	4.5	17
	2 10 7	0.14 10 0.40	Tellow	5	0.34	3.2	12.1	3.8	14.2	4.3	16.3	4.8	18	5.2	19.7
[	6 to 14	0.41 to 0.97	Green	10	0.69	3.8	14.4	4.6	17.4	5.4	20.4	5.6	21.2	5.8	21.9
				15	1.0	3.1	11.7	4.4	16.5	5.6	21.2	6	22.7	6.4	24.2
1/4 NPT	12 to 25	0.83 to 1.7	Red	20	1.4	3.3	12.5	4.6	17.4	5.9	22.3	6.6	24.8	7.2	27.2
				25	1.7	3.4	12.9	4.8	18.2	6.2	23.5	6.9	26.1	7.6	28.8
				25	1.7	3.3	12.5	4.7	17.8	6.1	23.1	6.8	25.7	7.5	28.4
	20 to 38	1.4 to 2.6	Blue	30	2.1	3.3	12.5	4.8	18.2	6.3	23.8	7.1	26.9	7.9	29.9
				35	2.4	3.6	13.6	5.1	19.3	6.6	25	7.4	28	8.2	31
	2 to 7	0.14 to 0.48	Yellow	2	0.14	6	22.7	7.4	27.8	8.7	32.9	9.9	37.3	11	41.6
	2 10 7	0.14 (0 0.46	reliow	5	0.34	8.3	31.4	9.4	35.4	10	39.3	11	42.7	12	46.2
	6 to 14	0.41 to 0.97	Green	10	0.69	9.1	34.4	11	41.6	13	48.8	14	51.6	14	54.5
				15	1.0	8.3	31.4	11	42.2	14	53	15	58.1	17	63.2
1/2 / 15	12 to 25	0.83 to 1.7	Red	20	1.4	9	34	12	46.7	16	59.4	17	63.9	18	68.5
				25	1.7	9.3	35.2	13	49.2	17	63.2	18	68.3	19	73.4
				25	1.7	5.5	20.8	8.9	33.5	12	46.2	14	53.7	16	61.3
	20 to 38	1.4 to 2.6	Blue	30	2.1	5.8	21.9	9.4	35.6	13	49.2	15	57.1	17	65.1
				35	2.4	6.6	25	10	38.6	14	52.2	16	60.1	18	68.1
	2 to 7	0.14 to 0.48	Yellow	2	0.14	11	41.6	14	52.6	17	63.6	19	70.9	21	78.3
	2 10 7	0.14 10 0.46	reliow	5	0.34	15	56.7	18	66.4	20	76	22	83	24	90
	6 to 14	0.41 to 0.97	Green	10	0.69	17	62.4	21	77.9	25	93.4	26	99.1	28	105
0/4 === 4 /				15	1.0	15	57.1	20	77.2	26	97.2	28	107	31	116
3/4 and 1 / 20 and 25	12 to 25	0.83 to 1.7	Red	20	1.4	17	64.3	23	85.5	28	107	31	117	34	127
20 and 25				25	1.7	19	71.9	25	93.6	31	115	33	125	36	135
[				25	1.7	14	52.6	20	76	26	99.5	30	112	33	125
	20 to 38	1.4 to 2.6	Blue	30	2.1	15	56.4	21	80.8	28	105	31	119	35	132
				35	2.4	16	60.9	23	86.3	30	112	33	126	37	140

 Table 7. Water Relief Capacities in Gallons per Minute / L/min, Types MR98L and MR98LD with Elastomer Diaphragm (continued)

NOMINAL	SP	RING		RELIEF P	RESSURE		PRES	SURE BUIL	D-UP OVER	RELIEF SE	TTING, psi	g / bar	
BODY SIZE,	RELIEF PRE	SSURE RANGE	COLOR	SET	TING	15 /	1.0	20 /	1.4	25	1.7	30 /	2.1
In. / DN	psi	bar	0002	psig	bar	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min
	04-7	0.44 += 0.40	Yellow	2	0.14	5.4	20.4	6.3	23.8	6.9	26.1	7.5	28.4
	2 to 7	0.14 to 0.48	Yellow	5	0.34	5.9	22.3	6.6	25	7.3	27.4	7.9	29.9
	6 to 14	0.41 to 0.97	Green	10	0.69	6.6	25	7.4	28	8	30.1	8.5	32.2
				15	1.0	7.2	27	7.9	29.9	8.5	32.2	9.1	34.4
1/4 NPT	12 to 25	0.83 to 1.7	Red	20	1.4	7.9	29.7	8.5	32.2	9.1	34.2	9.6	36.3
				25	1.7	8.4	31.6	9.1	34.4	9.6	36.1	10	37.8
				25	1.7	8.3	31.4	9.1	34.4	9.6	36.1	10	37.8
	20 to 38	1.4 to 2.6	Blue	30	2.1	8.7	32.9	9.5	35.9	10	38	11	40.1
				35	2.4	9.1	34.2	9.9	37.5	10	39.3	11	41.2
	2 to 7	0.14 to 0.48	Yellow	2	0.14	13	49	15	56.4	17	62.8	18	69.2
	2 to 7	0.14 to 0.48	Yellow	5	0.34	14	53.5	16	60.9	18	67	19	73
	6 to 14	0.41 to 0.97	Green	10	0.69	16	61.3	18	68.1	19	73.2	21	78.3
				15	1.0	18	68.1	19	73	21	77.7	22	82.5
1/2 / 15	12 to 25	0.83 to 1.7	Red	20	1.4	19	73.2	21	77.9	22	82.7	23	87.4
				25	1.7	21	78.1	22	82.8	23	87.2	24	91.5
				25	1.7	19	71.9	22	82.5	23	87.4	24	92.3
	20 to 38	1.4 to 2.6	Blue	30	2.1	20	75.3	23	85.5	24	90.8	25	96.1
				35	2.4	21	78.9	24	89.7	25	95	27	100
	2 to 7	0.14 to 0.48	Yellow	2	0.14	25	93.6	29	109	32	121	35	134
	2 10 7	0.14 (0 0.48	reliow	5	0.34	27	104	31	117	34	128	37	140
	6 to 14	0.41 to 0.97	Green	10	0.69	31	117	34	130	37	140	40	150
				15	1.0	34	128	37	140	40	150	42	160
3/4 and 1 / 20 and 25	12 to 25	0.83 to 1.7	Red	20	1.4	37	138	40	150	42	159	45	169
· · · · · ·				25	1.7	39	147	42	160	45	168	47	177
				25	1.7	38	142	42	160	44	168	47	177
	20 to 38	1.4 to 2.6	Blue	30	2.1	40	150	44	168	47	176	49	185
				35	2.4	42	158	47	176	49	184	51	193

# **Universal NACE Compliance**

Optional materials are available for applications handling sour gases. These constructions comply with the recommendations of NACE International sour service standards.

The manufacturing processes and materials used by  $Emerson^{TM}$  assure that all products specified for sour gas service comply with the chemical,

physical and metallurgical requirements of NACE MR0175-2002 and/or NACE MR0103. Optional materials are available to meet ANSI/NACE MR0175/ ISO 15156, please contact your local Sales Office for special ordering instructions. Customers have the responsibility to specify correct materials. Environmental limitations may apply and shall be determined by the user.

Table 8. Water Relief Capacities in Gallons per Minute / L/min, Types MR98L and MR98LD with Metal Diaphragm

NOMINAL		RING		1	.IEF		PR	ESSURE	BUILD-	JP OVER	RELIEF	SETTING	3, psig / l	bar	
BODY SIZE,		RESSURE NGE	COLOR CODE	_	SURE TING	2/	0.14	4/0	0.28	6/0	0.41	8/	0.55	10 /	0.69
In. / DN	psi	bar		psig	bar	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min
	2 to 7	0.14 to 0.48	Yellow	2	0.14	1.5	5.67	2.2	8.13	2.8	10.6	3.4	12.9	4	15.1
	2 10 7	0.14 (0 0.46	reliow	5	0.34	2.1	7.94	2.9	10.8	3.6	13.6	4	14.9	4.3	16.3
	6 to 14	0.41 to 0.97	Green	10	0.69	1.9	7.19	2.9	10.8	3.8	14.4	4.3	16.3	4.8	18.2
				15	1.0	2.1	7.94	3.1	11.7	4.1	15.5	4.7	17.6	5.2	19.7
1/4 NPT	12 to 25	0.83 to 1.7	Red	20	1.4	2.3	8.7	3.4	12.9	4.5	17	5.1	19.1	5.6	21.2
				25	1.7	2.5	9.46	3.7	13.8	4.8	18.2	5.4	20.2	5.9	22.3
				25	1.7	2.2	8.32	3.3	12.5	4.4	16.6	5	18.7	5.5	20.8
	20 to 38	1.4 to 2.6	Blue	30	2.1	2.4	9.08	3.6	13.4	4.7	17.8	5.3	20	5.9	22.3
				35	2.4	2.2	8.32	3.5	13.2	4.8	18.2	5.5	20.8	6.2	23.5
	2 to 7	0.14 to 0.48	Yellow	2	0.14	4.9	18.5	6.5	24.6	8.1	30.6	9.3	35.2	11	39.7
	2 10 7	0.14 (0 0.46	reliow	5	0.34	6.5	24.6	8	30.3	9.5	35.9	11	40.3	12	44.6
	6 to 14	0.41 to 0.97	Green	10	0.69	6.7	25.3	8.7	32.7	11	40.1	12	44.5	13	48.8
				15	1.0	6.2	23.5	8.6	32.5	11	41.6	12	46.7	14	51.8
1/2 / 15	12 to 25	0.83 to 1.7	Red	20	1.4	7.1	26.9	9.7	36.5	12	46.2	14	51.1	15	56
				25	1.7	7.1	26.9	10	37.6	13	48.4	14	53.9	16	59.4
				25	1.7	4.5	17	7	26.3	9.4	35.6	11	42.4	13	49.2
	20 to 38	1.4 to 2.6	Blue	30	2.1	4.7	17.8	7.2	27.2	9.7	36.7	12	43.9	14	51.1
				35	2.4	4.9	18.5	7.4	28	9.9	37.5	12	44.8	14	52.2
	2 to 7	0.14 to 0.48	Yellow	2	0.14	8.9	33.7	12	44.5	15	55.2	17	63.9	19	72.6
	2 10 7	0.14 (0 0.46	reliow	5	0.34	11	41.6	14	52.2	17	62.8	19	71.1	21	79.4
	6 to 14	0.41 to 0.97	Green	10	0.69	13	47.3	16	60	19	72.6	21	80.4	23	88.1
				15	1.0	11	40.6	15	56.4	19	72.2	21	80.1	23	88
3/4 and 1 / 20 and 25	12 to 25	0.83 to 1.7	Red	20	1.4	11	43.5	16	60.2	20	76.9	23	85.5	25	94.2
				25	1.7	12	44.6	16	62.2	21	79.8	24	89.1	26	98.5
				25	1.7	10	39.3	15	57.3	20	75.3	23	85.9	26	96.5
	20 to 38	1.4 to 2.6	Blue	30	2.1	10	39	15	57.7	20	76.4	23	87.2	26	98
				35	2.4	11	40.1	16	59	21	77.9	24	89.3	27	101

Table 8. Water Relief Capacities in Gallons per Minute / L/min, Types MR98L and MR98LD with Metal Diaphragm (continued)

NOMINAL		RING			JEF		PRESSI	JRE BUILD	-UP OVER	RELIEF S	ETTING, p	sig / bar	
BODY SIZE,		RESSURE NGE	COLOR CODE	_	SURE TING	15	/ 1.0	20 /	1.4	25	1.7	30 /	2.1
In. / DN	psi	bar		psig	bar	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min
	2 to 7	0.14 to 0.48	Yellow	2	0.14	4.9	18.3	5.7	21.6	6.4	24.2	7.1	26.9
	2 10 7	0.14 (0 0.46	reliow	5	0.34	5.2	19.7	6.1	23.1	6.7	25.3	7.3	27.6
	6 to 14	0.41 to 0.97	Green	10	0.69	5.7	21.6	6.6	25	7.2	27.2	7.8	29.5
				15	1.0	6	22.7	6.8	25.7	7.4	28	8	30.3
1/4 NPT	12 to 25	0.83 to 1.7	Red	20	1.4	6.4	24.2	7.2	27.2	7.9	29.9	8.6	32.5
				25	1.7	6.7	25.3	7.5	28.4	8.1	30.6	8.7	32.9
				25	1.7	6.4	24	7.2	27.2	7.9	29.7	8.5	32.2
	20 to 38	1.4 to 2.6	Blue	30	2.1	6.7	25.3	7.5	28.4	8.2	30.8	8.8	33.3
				35	2.4	7.1	26.9	8	30.3	8.7	32.9	9.4	35.6
	0.4- 7	0.44 += 0.40	V-II	2	0.14	13	48.8	15	57.9	17	64.3	19	70.7
	2 to 7	0.14 to 0.48	Yellow	5	0.34	14	52.8	16	60.9	18	67.3	20	73.8
	6 to 14	0.41 to 0.97	Green	10	0.69	15	56.7	17	64.7	19	70.7	20	76.8
				15	1.0	16	59.8	18	67.7	19	73.4	21	79.1
1/2 / 15	12 to 25	0.83 to 1.7	Red	20	1.4	17	63.9	19	71.9	20	77.4	22	82.8
				25	1.7	18	67.1	20	74.9	21	80.4	23	85.9
				25	1.7	16	58.6	18	68.1	20	74.3	21	80.6
	20 to 38	1.4 to 2.6	Blue	30	2.1	16	61.1	19	71.1	20	77.4	22	83.6
				35	2.4	17	62.4	19	72.6	21	79.3	23	85.9
	04.7	0.441.0.40		2	0.14	23	88.1	27	104	30	115	34	127
	2 to 7	0.14 to 0.48	Yellow	5	0.34	25	95	29	110	32	122	35	133
	6 to 14	0.41 to 0.97	Green	10	0.69	27	104	32	119	34	130	37	141
				15	1.0	27	103	31	118	34	130	37	142
3/4 and 1 / 20 and 25	12 to 25	0.83 to 1.7	Red	20	1.4	29	109	33	124	36	136	39	148
20 4114 20				25	1.7	30	114	34	129	37	141	40	152
				25	1.7	30	113	34	129	37	141	41	154
	20 to 38	1.4 to 2.6	Blue	30	2.1	31	116	35	133	39	146	42	158
				35	2.4	31	119	36	137	40	150	43	162

Table 9. Steam Relief Capacities in Lbs per Hour / kg/h, Types MR98L and MR98LD with Metal Diaphragm Only

NOMINAL	SPRING	3 RELIEF			JEF			PRESSU	RE BUILD	-UP OVER	RELIEF S	ETTING, I	psig / bar		
NOMINAL BODY SIZE,		RE RANGE	COLOR CODE		SURE TING	2/	0.14	4/	0.28	6/0	0.41	8/0	0.55	10 /	0.69
In. / DN	psi	bar		psig	bar	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h
	2 to 7	0.14 to 0.48	Yellow	2	0.14	13	5.85	22	10.1	31	14.3	39	17.6	46	20.9
	2 to 7	0.14 to 0.48	Yellow	5	0.34	15	6.64	24	11	34	15.3	42	18.9	49	22.5
	6 to 14	0.41 to 0.97	Green	10	0.69	13	5.78	22	10.2	32	14.6	41	18.6	50	22.6
				15	1.0	12	5.49	21	9.58	30	13.6	39	17.5	47	21.4
1/4 NPT	12 to 25	0.83 to 1.7	Red	20	1.4	14	6.52	25	11.2	35	15.9	44	20.1	53	24.2
				25	1.7	16	7.1	26	12	37	16.9	47	21.3	56	25.6
				25	1.7	15	6.76	24	10.7	32	14.7	41	18.6	50	22.6
	20 to 38	1.4 to 2.6	Blue	30	2.1	17	7.66	26	11.8	35	15.9	44	20	53	24.1
				35	2.4	18	8.21	28	12.6	37	17	47	21.2	56	25.3
	2 to 7	0.14 to 0.48	Yellow	2	0.14	66	29.9	83	37.9	100	45.8	110	52.1	130	58.3
	2 10 7	0.14 10 0.46	rellow	5	0.34	88	40	110	48.1	120	55.9	140	61.6	150	67
	6 to 14	0.41 to 0.97	Green	10	0.69	78	35.4	100	47	130	58.6	140	65.8	160	73
				15	1.0	44	20.1	75	34.1	110	48	130	57.1	150	66.2
1/2 / 15	12 to 25	0.83 to 1.7	Red	20	1.4	64	29.2	100	46.2	140	63	160	71.9	180	80.7
				25	1.7	65	29.5	100	47.7	140	65.9	170	76.5	190	87.1
				25	1.7	54	24.7	100	45.4	150	66	180	83	220	100
	20 to 38	1.4 to 2.6	Blue	30	2.1	64	29.1	110	51.6	160	74.2	200	91.7	240	109
				35	2.4	71	32.1	120	55.9	180	79.7	220	99	260	118
	2 to 7	0.14 to 0.40	Yellow	2	0.14	88	40	130	57	160	73.9	190	87.2	220	100
	2 10 7	0.14 to 0.48	rellow	5	0.34	120	53.1	150	70.4	190	87.5	220	100	250	112
	6 to 14	0.41 to 0.97	Green	10	0.69	120	52.8	170	77.2	220	102	260	117	290	133
				15	1.0	110	50	160	74.7	220	99.3	260	117	300	135
3/4 and 1 / 20 and 25	12 to 25	0.83 to 1.7	Red	20	1.4	110	49.5	170	77.2	230	105	280	125	320	145
<del>-</del>				25	1.7	110	50.1	180	80.1	240	110	290	131	340	153
				25	1.7	91	41.3	150	67.5	210	93.7	250	113	290	133
	20 to 38	1.4 to 2.6	Blue	30	2.1	100	45.6	160	72.2	220	98.7	260	120	310	141
				35	2.4	110	49.1	170	75.3	220	102	270	124	320	146

 Table 9. Steam Relief Capacities in Lbs per Hour / kg/h, Types MR98L and MR98LD with Metal Diaphragm Only (continued)

NOMINAL	SPRING	3 RELIEF			JEF		PRI	ESSURE BUI	LD-UP OVER	RELIEF SET	TTING, psig /	bar	
BODY SIZE,		RE RANGE	COLOR CODE		SURE TING	15	1.0	20	1.4	25 /	1.7	30 /	/ 2.1
In. / DN	psi	bar		psig	bar	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h
	2 to 7	0.14 to 0.48	Yellow	2	0.14	59	26.8	72	32.6	82	37.3	93	42.1
	2 10 7	0.14 (0 0.46	reliow	5	0.34	63	28.5	76	34.5	86	39.3	97	44.1
	6 to 14	0.41 to 0.97	Green	10	0.69	66	29.9	82	37.2	94	42.7	110	48.2
				15	1.0	67	30.3	86	39.2	100	45.3	110	51.5
1/4 NPT	12 to 25	0.83 to 1.7	Red	20	1.4	73	33	92	41.8	110	48.2	120	54.5
				25	1.7	77	35.2	98	44.7	110	51.6	130	58.5
				25	1.7	70	32	91	41.5	110	48.8	120	56.2
	20 to 38	1.4 to 2.6	Blue	30	2.1	74	33.9	96	43.7	110	51.4	130	59
				35	2.4	78	35.4	100	45.5	120	53.6	140	61.7
	2 to 7	0.14 to 0.40	Valleur	2	0.14	160	72.2	190	84.9	210	97.1	240	109
	2 to 7	0.14 to 0.48	Yellow	5	0.34	180	79.9	200	92.3	230	104	260	116
	6 to 14	0.41 to 0.97	Green	10	0.69	190	88.2	230	103	250	116	280	128
				15	1.0	180	81.6	210	97	240	110	270	123
1/2 / 15	12 to 25	0.83 to 1.7	Red	20	1.4	210	94.6	240	108	270	121	290	133
				25	1.7	230	102	260	118	290	130	310	142
				25	1.7	260	120	310	140	330	151	360	163
	20 to 38	1.4 to 2.6	Blue	30	2.1	290	130	330	150	360	163	380	175
				35	2.4	310	140	360	162	380	175	410	187
	2 to 7	0.14 to 0.48	Yellow	2	0.14	280	128	340	156	410	187	480	219
	2 10 7	0.14 (0 0.46	rellow	5	0.34	310	142	380	171	440	201	510	231
	6 to 14	0.41 to 0.97	Green	10	0.69	360	165	430	197	510	230	580	262
				15	1.0	370	168	440	201	550	248	640	290
3/4 and 1 / 20 and 25	12 to 25	0.83 to 1.7	Red	20	1.4	400	181	480	216	600	271	690	315
				25	1.7	420	192	510	232	650	293	750	339
				25	1.7	380	174	470	216	630	285	750	339
	20 to 38	1.4 to 2.6	Blue	30	2.1	400	184	500	227	670	305	800	364
				35	2.4	420	191	520	236	710	324	850	389

Table 10. Air Relief Capacities in SCFH / Nm<sup>3</sup>/h, Types MR98L and MR98LD with Elastomer Diaphragm

NOMINAL	SPRING	G RELIEF			.IEF			PRESSU	RE BUILD	-UP OVER	RELIEF	SETTING,	psig / bar		
BODY SIZE,	PRESSUI	RE RANGE	COLOR		SURE TING	2/0	0.14	4/	0.28	6/0	0.41	8/0	0.55	10 /	0.69
In. / DN	psi	bar		psig	bar	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h
	2 to 7	0.14 to 0.48	Yellow	2	0.14	720	19.4	880	23.5	1000	27.5	1100	30.7	1300	34
	2 10 7	0.14 (0 0.46	rellow	5	0.34	890	24	1000	27.9	1200	31.7	1300	34.9	1400	38.1
	6 to 14	0.41 to 0.97	Green	10	0.69	1100	29.9	1300	35.4	1500	40.8	1600	43.8	1700	46.8
				15	1.0	810	21.6	1200	32.6	1600	43.5	1800	47.7	1900	51.9
1/4 NPT	12 to 25	0.83 to 1.7	Red	20	1.4	730	19.5	1300	33.8	1800	48.1	2000	53.1	2200	58
				25	1.7	790	21.3	1400	37	2000	52.8	2200	57.7	2300	62.6
				25	1.7	820	21.9	1300	36.1	1900	50.2	2100	56.3	2300	62.4
	20 to 38	1.4 to 2.6	Blue	30	2.1	890	23.8	1500	39	2000	54.3	2300	61.3	2500	68.3
				35	2.4	970	26	1600	42.5	2200	59.1	2500	66.4	2800	73.8
	0.4- 7	0.444- 0.40	V-11	2	0.14	1500	39.2	1900	49.9	2300	60.6	2600	69.2	2900	77.7
	2 to 7	0.14 to 0.48	Yellow	5	0.34	2000	52.9	2400	63.8	2800	74.7	3100	82.8	3400	90.9
	6 to 14	0.41 to 0.97	Green	10	0.69	2200	60.3	2900	77.1	3500	93.9	3800	102	4100	110
				15	1.0	2000	54.7	3000	80.1	3900	106	4300	116	4700	126
1/2 / 15	12 to 25	0.83 to 1.7	Red	20	1.4	2400	63.2	3400	92.4	4500	122	5000	133	5400	144
				25	1.7	2300	62.2	3700	98	5000	134	5500	146	5900	159
				25	1.7	1200	33.5	2300	61.7	3400	89.8	4200	113	5100	137
	20 to 38	1.4 to 2.6	Blue	30	2.1	1500	39.6	2600	70.4	3800	101	4700	125	5600	149
				35	2.4	1600	43.8	2900	76.5	4100	109	5100	135	6000	162
	07	0.444.0.40		2	0.14	2600	69.2	3400	92.2	4300	115	4900	132	5600	149
	2 to 7	0.14 to 0.48	Yellow	5	0.34	3600	96.6	4500	120	5300	143	5900	159	6500	175
	6 to 14	0.41 to 0.97	Green	10	0.69	4000	106	5400	144	6800	181	7300	196	7900	211
				15	1.0	3700	100	5500	148	7300	196	8200	221	9200	246
3/4 and 1 / 20 and 25	12 to 25	0.83 to 1.7	Red	20	1.4	4400	118	6500	173	8500	228	9500	255	11,000	282
				25	1.7	4600	123	6900	184	9200	246	10,000	278	12,000	311
				25	1.7	3200	86.2	5300	143	7400	199	9000	240	10,000	281
	20 to 38	1.4 to 2.6	Blue	30	2.1	3400	91.9	5900	158	8400	225	10,000	268	12,000	310
				35	2.4	4000	107	6500	175	9100	244	11,000	286	12,000	328

Table 10. Air Relief Capacities in SCFH / Nm³/h, Types MR98L and MR98LD with Elastomer Diaphragm (continued)

NOMINAL	SPRING	RELIEF		RELIEF P	RESSURE		PRE	SSURE BUIL	D-UP OVER	RELIEF SE	TTING, psig	/ bar	
BODY SIZE,	PRESSU	RE RANGE	COLOR CODE	SET	TING	15 /	1.0	20 /	1.4	25 /	1.7	30 /	2.1
In. / DN	psi	bar		psig	bar	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h
	240.7	0.14 to 0.40	Valley	2	0.14	1500	41.2	1800	48.4	2000	54	2200	59.7
	2 to 7	0.14 to 0.48	Yellow	5	0.34	1700	44.8	1900	51.5	2100	57.6	2400	63.7
	6 to 14	0.41 to 0.97	Green	10	0.69	2000	53.2	2200	59.6	2400	64.9	2600	70.2
				15	1.0	2200	58.9	2500	65.8	2600	70.7	2800	75.7
1/4 NPT	12 to 25	0.83 to 1.7	Red	20	1.4	2400	65	2700	72.1	2900	77.4	3100	82.8
				25	1.7	2600	69.9	2900	77.1	3100	83.2	3300	89.3
				25	1.7	2600	70.5	2900	78.6	3100	83.9	3300	89.2
	20 to 38	1.4 to 2.6	Blue	30	2.1	2800	76.3	3100	84.2	3400	90.3	3600	96.4
				35	2.4	3100	82.2	3400	90.6	3600	96.9	3800	103
	0.4- 7	0.44 += 0.40	V-II	2	0.14	3600	97	4300	116	5000	134	5600	151
	2 to 7	0.14 to 0.48	Yellow	5	0.34	4100	109	4800	128	5400	144	6000	161
	6 to 14	0.41 to 0.97	Green	10	0.69	4800	128	5400	145	6000	161	6600	177
				15	1.0	5400	144	6000	162	6600	178	7300	195
1/2 / 15	12 to 25	0.83 to 1.7	Red	20	1.4	6000	162	6700	180	7300	197	8000	213
				25	1.7	6600	177	7300	196	7900	212	8500	228
				25	1.7	6100	164	7100	191	7800	209	8500	228
	20 to 38	1.4 to 2.6	Blue	30	2.1	6600	178	7700	206	8400	225	9100	244
				35	2.4	7200	192	8300	222	8900	240	9600	258
	0.4- 7	0.444- 0.40	V-II	2	0.14	6700	181	7900	212	9700	259	11,000	306
	2 to 7	0.14 to 0.48	Yellow	5	0.34	7900	212	9300	249	11,000	288	12,000	327
	6 to 14	0.41 to 0.97	Green	10	0.69	9200	247	11,000	284	12,000	325	14,000	366
				15	1.0	11,000	283	12,000	320	13,000	360	15,000	401
3/4 and 1 / 20 and 25	12 to 25	0.83 to 1.7	Red	20	1.4	12,000	318	13,000	353	15,000	391	16,000	429
				25	1.7	13,000	349	14,000	387	16,000	427	17,000	466
				25	1.7	12,000	334	14,000	386	17,000	447	19,000	508
	20 to 38	1.4 to 2.6	Blue	30	2.1	14,000	367	16,000	424	18,000	480	20,000	536
				35	2.4	15,000	390	17,000	451	19,000	507	21,000	562

Table 11. Air Relief Capacities in SCFH / Nm³/h, Types MR98L and MR98LD with Metal Diaphragm

NOMINAL		RING			LIEF		,	PRESSU	JRE BUILD	-UP OVER	RELIEF S	ETTING, p	osig / bar		
BODY SIZE,		RESSURE NGE	COLOR		SURE TING	2/	0.14	4/	0.28	6/	0.41	8/0	0.55	10 /	0.69
In. / DN	psi	bar		psig	bar	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h
	0.4- 7	0.44.5-0.40	V-II	2	0.14	290	7.68	500	13.3	710	18.9	870	23.4	1000	27.9
	2 to 7	0.14 to 0.48	Yellow	5	0.34	330	8.77	550	14.6	760	20.5	940	25.3	1100	30.2
	6 to 14	0.41 to 0.97	Green	10	0.69	290	7.72	510	13.7	730	19.6	930	25.1	1100	30.5
				15	1.0	280	7.39	480	12.9	690	18.5	890	23.8	1100	29.1
1/4 NPT	12 to 25	0.83 to 1.7	Red	20	1.4	330	8.83	570	15.3	810	21.7	1000	27.4	1200	33.1
				25	1.7	360	9.68	610	16.4	860	23.1	1100	29.1	1300	35.1
				25	1.7	340	9.21	550	14.6	750	20.1	950	25.5	1200	30.9
	20 to 38	1.4 to 2.6	Blue	30	2.1	390	10.5	600	16.1	810	21.8	1000	27.4	1200	33
				35	2.4	420	11.2	640	17.3	870	23.3	1100	29	1300	34.7
	0.4- 7	0.44 += 0.40	V-II	2	0.14	1500	39.2	1900	49.9	2300	60.6	2600	69.2	2900	77.7
	2 to 7	0.14 to 0.48	Yellow	5	0.34	2000	52.9	2400	63.8	2800	74.7	3100	82.8	3400	90.9
	6 to 14	0.41 to 0.97	Green	10	0.69	1800	47.2	2300	62.9	2900	78.6	3300	88.5	3700	98.4
				15	1.0	1000	27	1700	45.9	2400	64.8	2900	77.3	3300	89.7
1/2 / 15	12 to 25	0.83 to 1.7	Red	20	1.4	1500	39.5	2300	62.5	3200	85.5	3600	97.7	4100	110
				25	1.7	1500	40	2400	64.9	3300	89.7	3900	104	4400	119
				25	1.7	1200	33.5	2300	61.7	3400	89.8	4200	113	5100	137
	20 to 38	1.4 to 2.6	Blue	30	2.1	1500	39.6	2600	70.4	3800	101	4700	125	5600	149
				35	2.4	1600	43.8	2900	76.5	4100	109	5100	135	6000	162
	2 to 7	0.14 to 0.48	Yellow	2	0.14	2000	52.3	2800	74.9	3600	97.5	4300	115	5000	133
	2 10 7	0.14 (0 0.46	reliow	5	0.34	2600	69.9	3500	92.9	4300	116	5000	133	5600	150
	6 to 14	0.41 to 0.97	Green	10	0.69	2600	70	3800	103	5000	135	5800	157	6600	178
				15	1.0	2500	66.7	3700	99.7	5000	133	5900	157	6800	181
3/4 and 1 / 20 and 25	12 to 25	0.83 to 1.7	Red	20	1.4	2500	66.3	3900	104	5300	141	6300	168	7300	195
				25	1.7	2500	67.3	4000	108	5500	148	6600	177	7700	206
				25	1.7	2100	55.5	3400	90.8	4700	126	5700	153	6700	180
	20 to 38	1.4 to 2.6	Blue	30	2.1	2300	61.4	3600	97.4	5000	133	6000	162	7100	190
				35	2.4	2500	66.3	3800	102	5100	137	6200	167	7400	197

 Table 11. Air Relief Capacities in SCFH / Nm³/h, Types MR98L and MR98LD with Metal Diaphragm (continued)

NOMINAL		RING		RELIEF P	RESSURE		PRE	SSURE BUI	LD-UP OVER	RELIEF SE	TTING, psig	/ bar	
BODY SIZE,		RESSURE NGE	COLOR CODE		TING	15	1.0	20	1.4	25	1.7	30 /	2.1
In. / DN	psi	bar		psig	bar	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h
	2 to 7	0.14 to 0.48	Yellow	2	0.14	1300	36.1	1700	44.2	1900	50.9	2100	57.5
	2 10 7	0.14 (0 0.46	reliow	5	0.34	1400	38.5	1700	46.9	2000	53.7	2300	60.4
	6 to 14	0.41 to 0.97	Green	10	0.69	1500	40.7	1900	50.8	2200	58.4	2500	66
				15	1.0	1500	41.4	2000	53.6	2300	62.1	2600	70.6
1/4 NPT	12 to 25	0.83 to 1.7	Red	20	1.4	1700	45.2	2100	57.3	2500	66	2800	74.8
				25	1.7	1800	48.2	2300	61.3	2600	70.7	3000	80.2
				25	1.7	1600	43.9	2100	56.8	2500	66.9	2900	77
	20 to 38	1.4 to 2.6	Blue	30	2.1	1700	46.4	2200	59.8	2600	70.4	3000	80.9
				35	2.4	1800	48.6	2300	62.4	2700	73.5	3200	84.6
	0.4- 7	0.44.1- 0.40	V-II	2	0.14	3600	97	4300	116	5000	134	5600	151
	2 to 7	0.14 to 0.48	Yellow	5	0.34	4100	109	4800	128	5400	144	6000	161
	6 to 14	0.41 to 0.97	Green	10	0.69	4500	120	5200	141	5900	158	6500	175
				15	1.0	4100	111	4900	132	5600	150	6300	169
1/2 / 15	12 to 25	0.83 to 1.7	Red	20	1.4	4800	129	5500	148	6200	166	6800	183
				25	1.7	5200	140	6000	161	6600	178	7300	195
				25	1.7	6100	164	7100	191	7800	209	8500	228
	20 to 38	1.4 to 2.6	Blue	30	2.1	6600	178	7700	206	8400	225	9100	244
				35	2.4	7200	192	8300	222	8900	240	9600	258
	0.4- 7	0.44.1- 0.40	V-II	2	0.14	6400	171	7800	209	9400	252	11,000	295
	2 to 7	0.14 to 0.48	Yellow	5	0.34	7100	189	8500	229	10,000	270	12,000	311
	6 to 14	0.41 to 0.97	Green	10	0.69	8300	221	9900	265	12,000	310	13,000	355
				15	1.0	8400	226	10,000	271	13,000	335	15,000	400
3/4 and 1 / 20 and 25	12 to 25	0.83 to 1.7	Red	20	1.4	9100	244	11,000	293	14,000	367	16,000	441
				25	1.7	9700	260	12,000	315	15,000	398	18,000	482
				25	1.7	8800	236	11,000	292	14,000	387	18,000	482
	20 to 38	1.4 to 2.6	Blue	30	2.1	9300	249	11,000	308	15,000	415	19,000	522
				35	2.4	9700	259	12,000	320	16,000	442	21,000	563

Table 12. Water Relief Capacities in Gallons per Minute / L/min, Types MR98H and MR98HD with Elastomer Diaphragm

NOMINAL	SPRING				LIEF			PRESS	URE BUILI	D-UP OVER	RELIEF S	ETTING, p	sig / bar		
BODY SIZE, In. / DN	PRES		COLOR CODE		SURE	5 /	0.34	7/	0.48	10 /	0.69	15	1.0	20	/ 1.4
/ 5.1	psi	bar		psig	bar	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min
	45.	4.0.4		15	1.0	4.5	17	5.2	19.7	6.3	23.8	7	26.3	7.6	28.8
	15 to 35	1.0 to 2.4	Yellow	25	1.7	5.2	19.7	6	22.8	7.3	27.6	8	30.3	8.7	32.9
				35	2.4	5.4	20.4	6.5	24.5	8.1	30.6	9	34	9.9	37.5
				35	2.4	4.8	18.2	5.8	21.8	7.2	27.2	8.3	31.4	9.4	35.6
	25 to 75	1.7 to 5.2	Green	50	3.4	4.7	17.8	5.9	22.3	7.7	29.1	9.1	34.4	11	39.7
1/4 NPT				75	5.2	5.2	19.7	6.5	24.7	8.5	32.2	10	38.2	12	44.3
1/4 (4)				75	5.2	3.8	14.4	4.8	18.2	6.3	23.8	7.9	29.7	9.4	35.6
	70 to 140	4.8 to 9.7	Red	100	6.9	4.2	15.9	5.1	19.2	6.4	24.2	8.2	31	10	37.8
				125	8.6	4	15.1	5	19.1	6.6	25	8.6	32.5	11	40.1
				150	10.3	4.4	16.6	5.3	20.1	6.7	25.3	8.5	32	10	38.6
	130 to 200	9.0 to 13.8	Blue	175	12.1	4.4	16.6	5.2	19.8	6.5	24.6	8.4	31.8	10	39
				200	13.8	4.3	16.3	5.3	20	6.8	25.7	8.6	32.3	10	39
				15	1.0	12	46.5	14	53	17	62.8	18	69.8	20	76.8
	15 to 35	1.0 to 2.4	Yellow	25	1.7	14	52.6	16	60	19	71.1	21	79.3	23	87.4
				35	2.4	15	57.1	18	66.5	21	80.6	23	88.5	26	96.5
				35	2.4	12	43.5	14	53.2	18	67.7	21	79.4	24	91.2
	25 to 75	1.7 to 5.2	Green	50	3.4	12	46.9	15	57.5	19	73.4	23	86.8	27	100
1/2 / 15				75	5.2	13	49.2	17	62.5	22	82.5	26	98.7	30	115
1/2 / 13				75	5.2	10	37.8	13	48.9	17	65.4	22	83.4	27	101
	70 to 140	4.8 to 9.7	Red	100	6.9	12	46.5	15	57.3	19	73.4	24	92.5	30	112
				125	8.6	12	45.8	15	55.6	19	70.4	24	91.7	30	113
				150	10.3	8.5	32.2	10	39.3	13	49.9	18	66.2	22	82.5
	130 to 200	9.0 to 13.8	Blue	175	12.1	8.8	33.3	11	41.2	14	53	18	69.6	23	86.3
				200	13.8	9.1	34.4	11	41.4	14	51.8	18	68.5	23	85.1
				15	1.0	23	87.8	27	100	32	120	35	133	39	146
	15 to 35	1.0 to 2.4	Yellow	25	1.7	28	106	31	119	37	138	40	151	43	164
				35	2.4	31	118	35	132	40	153	44	167	48	181
				35	2.4	24	91.5	28	108	35	132	41	155	47	177
	25 to 75	1.7 to 5.2	Green	50	3.4	27	101	32	120	39	148	45	172	52	196
3/4 and 1 /				75	5.2	29	109	35	132	44	166	51	192	58	219
20 and 25				75	5.2	22	84.7	28	105	36	136	44	165	51	194
	70 to 140	4.8 to 9.7	Red	100	6.9	23	85.9	29	109	38	143	47	178	56	213
				125	8.6	25	96.1	33	123	43	164	52	198	61	231
				150	10.3	19	71.5	24	90	31	118	41	155	51	192
	130 to 200	9.0 to 13.8	Blue	175	12.1	21	79.8	26	98.9	34	127	44	167	55	207
				200	13.8	23	85.1	28	104	35	133	46	176	58	218
				5	0.34	43	164	53	202	69	260	83	314	97	368
				10	0.69	56	211	66	250	82	308	96	362	110	416
	5 to 35	0.34 to 2.4	Dark gray	15	1.0	63	237	74	278	90	340	100	391	120	441
				25	1.7	69	260	82	310	100	387	120	441	130	495
				35	2.4	80	303	94	357	120	438	130	494	150	550
				25	1.7	57	215	70	264	89	337	110	404	120	471
	20 +0 65	1.4 to	Black with	35	2.4	58	220	73	278	96	364	110	432	130	500
1-1/2 and 2 /	20 to 65	4.5	light blue stripe	50	3.4	62	235	81	305	110	409	130	485	150	561
40 and 50			<u> </u>	65	4.5	70	266	90	342	120	456	140	530	160	603
				50	3.4	53	202	69	260	92	348	110	431	140	515
	50 to 100	3.4 to 6.9	Light gray	75	5.2	59	224	77	291	100	391	130	486	150	582
		0.0		100	6.9	65	246	85	322	120	435	140	529	160	623
				75	5.2	46	174	57	217	74	281	100	381	130	481
	75 to	5.2 to		100	6.9	52	195	64	241	82	309	110	414	140	519
	170	11.7	Black	125	8.6	56	213	70	264	90	340	120	445	150	549
				170	11.7	65	246	77	292	96	361	120	464	150	567

 Table 12. Water Relief Capacities in Gallons per Minute / L/min, Types MR98H and MR98HD with Elastomer Diaphragm (continued)

	SPRING				JEF		P	RESSURE BU	IILD-UP OVER	R RELIEF SET	TING, psig / b	ar	
NOMINAL BODY SIZE, In. / DN	PRES RAN		COLOR CODE		SURE TING	30	/ 2.1	50	3.4	75	/ 5.2	100	/ 6.9
in. / DN	psi	bar		psig	bar	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min
				15	1.0	8.5	32.3	10	39.3	12	45.8	14	52.2
	15 to 35	1.0 to 2.4	Yellow	25	1.7	9.6	36.2	11	42.7	12	46.9	14	51.1
				35	2.4	11	40.1	12	45.4	13	48.8	14	52.2
				35	2.4	10	39.1	12	46.2	14	51.6	15	57.1
	25 to 75	1.7 to 5.2	Green	50	3.4	11	43	13	49.6	15	55	16	60.5
1/4 NPT				75	5.2	13	48	15	55.6	16	60.3	17	65.1
1/4 141 1				75	5.2	11	41.9	14	54.5	16	59.8	17	65.1
	70 to 140	4.8 to 9.7	Red	100	6.9	12	44.5	15	57.9	17	63.9	19	70
				125	8.6	13	47.5	17	62.4	18	68.9	20	75.3
				150	10.3	12	46.9	17	63.6	19	71.1	21	78.7
	130 to 200	9.0 to 13.8	Blue	175	12.1	13	47.7	17	65.1	19	73.4	22	81.7
				200	13.8	13	48.3	18	67	20	73.8	21	80.6
				15	1.0	23	86.3	28	105	32	122	37	140
	15 to 35	1.0 to 2.4	Yellow	25	1.7	25	96.1	30	113	34	129	38	145
				35	2.4	28	105	32	121	36	135	40	150
				35	2.4	27	101	32	121	36	135	40	150
	25 to 75	1.7 to 5.2	Green	50	3.4	29	110	35	131	38	144	42	157
1/2 / 15				75	5.2	33	125	38	145	41	156	45	168
1/2 / 15				75	5.2	30	115	38	143	41	156	45	169
	70 to 140	4.8 to 9.7	Red	100	6.9	33	126	41	154	44	167	48	180
		0		125	8.6	34	130	43	164	47	177	50	190
				150	10.3	27	104	39	147	45	170	51	194
	130 to 200	9.0 to 13.8	Blue	175	12.1	29	109	41	153	46	175	52	197
				200	13.8	29	109	41	157	48	181	54	206
				15	1.0	43	163	52	196	59	224	67	252
	15 to 35	1.0 to 2.4	Yellow	25	1.7	47	178	55	208	62	235	69	263
				35	2.4	51	194	58	221	65	246	72	272
				35	2.4	51	192	58	221	65	246	72	272
	25 to 75	1.7 to 5.2	Green	50	3.4	55	210	63	238	69	262	76	286
3/4 and 1 /				75	5.2	62	233	69	263	75	285	81	307
20 and 25				75	5.2	57	216	69	260	75	283	81	306
	70 to 140	4.8 to 9.7	Red	100	6.9	62	235	74	280	80	303	86	325
		_		125	8.6	67	255	80	302	85	323	91	345
				150	10.3	60	229	80	302	87	331	95	360
	130 to 200	9.0 to 13.8	Blue	175	12.1	64	243	84	317	92	347	100	377
				200	13.8	67	255	87	328	95	360	100	391
				5	0.34	110	433	150	563	180	666	200	769
				10	0.69	130	474	160	591	180	690	210	790
	5 to 35	0.34 to 2.4	Dark gray	15	1.0	130	499	160	614	190	710	210	806
				25	1.7	140	547	170	650	200	742	220	834
				35	2.4	160	598	180	693	210	780	230	867
				25	1.7	140	533	170	657	200	747	220	838
	20 to 65	1.4 to	Black with light blue	35	2.4	150	564	180	693	210	780	230	867
1-1/2 and 2 /	20 10 65	4.5	stripe	50	3.4	170	625	200	751	220	832	240	914
40 and 50				65	4.5	180	666	210	790	230	875	250	959
				50	3.4	150	586	190	728	220	819	240	911
	50 to 100	3.4 to 6.9	Light gray	75	5.2	170	655	210	802	240	893	260	984
				100	6.9	190	702	230	861	250	953	280	1050
				75	5.2	150	567	200	740	230	852	250	963
	75 to	5.2 to	Plant	100	6.9	160	610	210	793	240	906	270	1020
	170	11.7	Black	125	8.6	170	645	220	835	250	956	280	1080
				170	11.7	180	673	230	885	270	1020	300	1150

 Table 13. Water Relief Capacities in Gallons per Minute / L/min, Types MR98H and MR98HD with Metal Diaphragm

NOMINAL	SPRING	RELIEF			LIEF			PRESSU	IRE BUILD	-UP OVER	RELIEF	SETTING,	psig / bar		
BODY SIZE,	PRESSUR		COLOR CODE		SURE TING	5 /	0.34	7/	0.48	10 /	0.69	15	/ 1.0	20	/ 1.4
In. / DN	psi	bar		psig	bar	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min
				15	1.0	2.3	8.7	2.9	11.1	3.9	14.8	5.1	19.1	6.2	23.5
	15 to 35	1.0 to 2.4	Yellow	25	1.7	2.7	10.2	3.4	12.8	4.4	16.6	5.6	21.2	6.8	25.7
				35	2.4	2.8	10.6	3.5	13.2	4.5	17	5.8	21.8	7	26.5
				35	2.4	2.6	9.84	3.4	12.7	4.5	17	5.7	21.4	6.8	25.7
	25 to 75	1.7 to 5.2	Green	50	3.4	2.6	9.84	3.2	12.1	4.1	15.5	5.6	21	7	26.5
1/4 NPT				75	5.2	3	11.3	3.6	13.8	4.6	17.4	6	22.5	7.3	27.6
				75	5.2	2.7	10.2	3.3	12.3	4.1	15.5	5.3	20	6.5	24.6
	70 to 140	4.8 to 9.7	Red	100	6.9	2.6	9.84	3.2	12.1	4.1	15.5	5.4	20.2	6.6	25
				125	8.6	2.9	11	3.5	13.1	4.3	16.3	5.5	20.8	6.7	25.3
				150	10.3	3	11.3	3.5	13.2	4.2	15.9	5.4	20.2	6.5	24.6
	130 to 200	9.0 to 13.8	Blue	175	12.1	2.9	11	3.4	12.9	4.2	15.9	5.4	20.2	6.5	24.6
				200	13.8	3.2	12.1	3.7	13.9	4.4	16.6	5.4	20.4	6.4	24.2
				15	1.0	12	44.6	13	48.6	14	54.5	16	60.5	18	66.6
	15 to 35	1.0 to 2.4	Yellow	25	1.7	11	41.2	13	48.6	16	59.8	18	67	20	74.1
				35	2.4	9.7	36.7	12	45.6	16	59	18	68.7	21	78.3
				35	2.4	5.5	20.8	7.4	28.1	10	39	14	54.5	19	70
	25 to 75	1.7 to 5.2	Green	50	3.4	6.6	25	8.8	33.4	12	46.2	16	60.3	20	74.5
1/2 / 15				75	5.2	7.2	27.2	9	34.2	12	44.6	16	59.4	20	74.1
				75	5.2	6	22.7	7.3	27.5	9.2	34.8	13	48.2	16	61.7
	70 to 140	4.8 to 9.7	Red	100	6.9	6.9	26.1	8.4	31.9	11	40.5	14	53.9	18	67.3
				125	8.6	7.2	27.2	8.6	32.4	11	40.1	14	52.4	17	64.7
				150	10.3	6.6	25	7.4	28	8.6	32.5	11	41.6	13	50.7
	130 to 200	9.0 to 13.8	Blue	175	12.1	7	26.5	7.8	29.7	9.1	34.4	12	43.9	14	53.3
				200	13.8	7.3	27.6	8.2	31.1	9.6	36.3	12	45	14	53.7
				15	1.0	16	58.6	18	67.9	22	81.7	25	94.4	28	107
	15 to 35	1.0 to 2.4	Yellow	25	1.7	17	62.4	19	73.6	24	90.4	28	104	31	118
				35	2.4	16	60.5	19	73.5	25	93.1	29	109	33	126
	05.1 75	47.50		35	2.4	15	56	18	67.6	23	85.1	27	103	32	121
	25 to 75	1.7 to 5.2	Green	50	3.4	16	59.8	19	71.9	24	90	29	110	34	130
3/4 and 1 / 20 and 25				75 75	5.2	16	58.6	19	71.2	24	90	30	113	36	135
20 and 25	70 1- 440	404-07	D-4	75	5.2	14	51.1	16	61.7	21	77.6	26	98.5	32	120
	70 to 140	4.8 to 9.7	Red	100	6.9	14	54.1	17	64.5	21	80.2	27	103	33	125
				125 150	8.6 10.3	14	53.7 53	17 16	64.8 61	22 19	81.3 73	27 25	103 92.9	33 30	125 113
	130 to 200	9.0 to 13.8	Blue	175	12.1	14	54.5	17	62.8	20	75.3	25	94.6	30	114
	130 to 200	9.0 10 13.6	Diue	200	13.8	15	55.2	17	63.7	20	76.4	25	95.9	31	115
				5	0.34	35	133	44	166	57	214	67	255	78	295
				10	0.69	45	168	52	198	64	243	76	286	87	329
	5 to 35	0.34 to 2.4	Dark gray	15	1.0	49	185	57	217	70	265	82	309	93	352
	0 10 00	0.04 10 2.4	Dank gray	25	1.7	52	198	63	237	78	296	91	344	100	391
				35	2.4	53	201	64	243	81	305	96	364	110	422
				25	1.7	43	161	53	199	68	257	83	314	98	371
			Black with	35	2.4	48	181	57	217	72	272	90	339	110	405
1-1/2 and 2 /	20 to 65	1.4 to 4.5	light blue	50	3.4	50	190	60	229	76	287	95	358	110	428
40 and 50			stripe	65	4.5	54	204	64	244	80	303	100	378	120	452
				50	3.4	44	165	53	200	67	254	86	326	110	397
	50 to 100	3.4 to 6.9	Light gray	75	5.2	47	179	57	214	71	267	91	343	110	419
				100	6.9	45	170	55	207	70	263	92	347	110	431
				75	5.2	40	150	47	178	59	221	78	295	97	368
				100	6.9	44	168	53	200	65	247	84	319	100	392
	75 to 170	5.2 to 11.7	Black	125	8.6	46	173	54	205	67	253	86	326	110	398
				170	11.7	50	190	59	224	73	274	91	345	110	416

 Table 13. Water Relief Capacities in Gallons per Minute / L/min, Types MR98H and MR98HD with Metal Diaphragm (continued)

NOMINAL	SPRING	RELIEF		RELIEF P	RESSURE		PRE	SSURE BUIL	D-UP OVER	RELIEF SE	TTING, psig	/ bar	•
BODY SIZE,	PRESSUR	E RANGE	COLOR	SET	TING	30 /	2.1	50	3.4	75	/ 5.2	100	/ 6.9
In. / DN	psi	bar		psig	bar	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min
				15	1.0	7.4	27.9	9.7	36.7	11	42.7	13	48.8
	15 to 35	1.0 to 2.4	Yellow	25	1.7	7.9	30	10	38.6	12	43.5	13	48.4
				35	2.4	8.3	31.3	11	40.9	12	43.5	12	46.2
				35	2.4	8.1	30.8	11	40.9	13	47.5	14	54.1
	25 to 75	1.7 to 5.2	Green	50	3.4	8.5	32.2	12	43.5	13	49.9	15	56.4
1/4 NPT				75	5.2	8.9	33.7	12	45.8	14	53.2	16	60.5
D-110				75	5.2	8.2	31.1	12	44.3	14	51.6	16	59
	70 to 140	4.8 to 9.7	Red	100	6.9	8.4	31.7	12	45	14	53.5	16	62
				125	8.6	8.5	32.3	12	46.2	15	55.4	17	64.7
				150	10.3	8.3	31.3	12	44.6	15	55	17	65.4
	130 to 200	9.0 to 13.8	Blue	175	12.1	8.3	31.4	12	45	15	55.6	18	66.2
				200	13.8	8.3	31.3	12	45.4	15	56.6	18	67.7
				15	1.0	20	75.7	25	93.8	29	111	34	128
	15 to 35	1.0 to 2.4	Yellow	25	1.7	22	82.5	26	99.1	31	116	35	132
				35	2.4	23	87	28	104	32	120	36	136
				35	2.4	21	80.2	27	101	31	117	36	134
	25 to 75	1.7 to 5.2	Green	50	3.4	23	86	29	109	33	125	37	140
1/2 / 15				75	5.2	23	88.3	31	117	35	133	39	149
1/2 / 13				75	5.2	20	77.3	29	109	34	127	39	146
	70 to 140	4.8 to 9.7	Red	100	6.9	22	83.7	31	117	36	136	41	155
				125	8.6	22	82.5	31	118	37	139	42	160
				150	10.3	17	66.1	26	96.8	32	123	39	149
	130 to 200	9.0 to 13.8	Blue	175	12.1	18	69	27	100	33	126	40	152
				200	13.8	18	69.6	27	101	34	128	41	154
				15	1.0	33	125	43	162	50	190	58	219
	15 to 35	1.0 to 2.4	Yellow	25	1.7	36	135	45	170	53	199	60	227
				35	2.4	38	143	47	179	55	207	62	235
				35	2.4	37	139	46	175	54	206	63	236
	25 to 75	1.7 to 5.2	Green	50	3.4	39	149	49	185	57	215	65	246
3/4 and 1 /				75	5.2	42	157	53	200	61	230	69	259
20 and 25				75	5.2	38	144	51	192	59	222	67	253
	70 to 140	4.8 to 9.7	Red	100	6.9	40	151	53	202	62	234	70	266
				125	8.6	41	154	56	211	65	245	74	278
				150	10.3	38	142	53	200	63	239	73	277
	130 to 200	9.0 to 13.8	Blue	175	12.1	38	145	55	206	65	245	75	284
				200	13.8	39	147	55	210	66	251	77	293
				5	0.34	93	352	120	465	150	556	170	647
				10	0.69	100	381	130	487	150	573	170	659
	5 to 35	0.34 to 2.4	Dark gray	15	1.0	110	403	130	504	160	587	180	671
				25	1.7	120	440	140	538	160	621	190	703
				35	2.4	120	470	150	567	170	647	190	727
				25	1.7	110	426	140	536	160	619	190	702
			Black with	35	2.4	120	459	150	567	170	649	190	730
1-1/2 and 2 /	20 to 65	1.4 to 4.5	light blue	50	3.4	130	486	160	603	180	685	200	767
40 and 50			stripe	65	4.5	140	516	170	644	190	725	210	805
				50	3.4	120	462	160	592	180	680	200	768
	50 to 100	3.4 to 6.9	Light gray	75	5.2	130	494	170	643	190	734	220	824
	55 15 100	0.4 10 0.9	Ligin gray	100	6.9	140	515	180	683	210	778	230	873
		+		75	5.2	120	453	160	622	190	719	220	816
				100	6.9	130	484	180	667	200	769	230	870
ı	75 to 170	5.2 to 11.7	Black	125	8.6	130	496	180	692	210	801	240	911
				170	<b>.</b>	140	523	200	738	230	860	ł	982
				1/0	11.7	140	523	200	138	∠30	000	260	962

Table 14. Steam Relief Capacities in Lbs per Hour / kg/h, Types MR98H and MR98HD with Metal Diaphragm Only

NOMINAL		RELIEF			LIEF			PRESS	URE BUILI	O-UP OVER	RELIEF S	ETTING, p	sig / bar		
BODY SIZE, In. / DN		NGE	COLOR CODE		SURE		0.34		0.48		0.69		/ 1.0		1.4
	psi	bar		psig	bar	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h
				15	1.0	22	10.1	32	14.4	46	20.8	69	31.2	91	41.6
	15 to 35	1.0 to 2.4	Yellow	25	1.7	26	11.8	36	16.5	52	23.5	78	35.6	100	47.6
				35	2.4	31	14	42	18.9	58	26.3	87	39.7	120	53.1
				35	2.4	28	12.9	38	17.3	52	23.9	78	35.6	100	47.4
	25 to 75	1.7 to 5.2	Green	50	3.4	34	15.4	44	20	59	26.9	86	39.2	110	51.5
1/4 NPT				75	5.2	42	19.2	53	24.2	70	31.9	99	44.9	130	58
	70	404.07		75	5.2	35	15.9	43	19.7	56	25.4	80	36.1	100	46.9
	70 to 140	4.8 to 9.7	Red	100	6.9	42	19.2	52	23.7	67	30.4	92	42	120	53.5
				125	8.6	48	21.9	59	26.7	74	33.8	100	46.6	130	59.4
	130 to	9.0 to	Dive	150	10.3	55	25.1	65	29.4	79	35.9	130	60.1	190	84.3
	200	13.8	Blue	175	12.1	61	27.5	71	32.3	87	39.5	140	64.9	200	90.2
				200 15	13.8 1.0	68	31 10.5	79 63	35.8 28.9	95 120	43 56.2	150 170	69.6 78.5	210 220	96.1 101
	15 to 35	1.0 to 2.4	Yellow	25	1.7	47	21.2	90	41	160	70.5	210	95.3	260	120
	13 10 33	1.0 (0 2.4	I CIIUW	35	2.4	64	29.1	100	47.6	170	75.3	230	105	300	134
				35	2.4	36	16.2	55	25	84	38.1	150	67.4	210	96.7
	25 to 75	1.7 to 5.2	Green	50	3.4	60	27.4	84	38	120	53.9	180	81.7	240	110
	201010	1.7 10 0.2	Orccii	75	5.2	78	35.7	99	45.1	130	59.2	200	88.7	260	118
1/2 / 15				75	5.2	72	32.7	89	40.5	110	52	170	77.7	230	103
	70 to 140	4.8 to 9.7	Red	100	6.9	87	39.3	100	47.3	130	59.2	190	85	240	111
	1010110	1.0 10 0.1	1100	125	8.6	99	45.2	120	54.1	150	67.4	200	92.2	260	117
				150	10.3	120	54.3	140	61.6	160	72.4	200	92.3	250	112
	130 to	9.0 to	Blue	175	12.1	140	61.4	150	69.1	180	80.6	220	102	270	123
	200	13.8		200	13.8	150	66.6	160	74.4	190	86.2	240	109	290	131
				15	1.0	160	73.2	200	91.7	260	119	330	148	390	177
	15 to 35	1.0 to 2.4	Yellow	25	1.7	160	74.7	210	96.1	280	128	370	166	450	204
				35	2.4	190	85.6	240	107	310	139	400	184	500	228
				35	2.4	150	66.9	190	88.4	270	121	360	163	450	205
	25 to 75	1.7 to 5.2	Green	50	3.4	160	71.7	210	93.6	280	126	380	174	490	222
3/4 and 1 /				75	5.2	200	90.9	250	112	320	144	440	201	570	258
20 and 25				75	5.2	170	76.5	210	97.4	280	129	390	176	490	224
	70 to 140	4.8 to 9.7	Red	100	6.9	210	93.7	250	115	320	147	440	202	560	256
				125	8.6	220	101	270	123	340	156	470	213	600	271
				150	10.3	270	124	310	143	380	173	500	225	610	278
	130 to 200	9.0 to 13.8	Blue	175	12.1	310	142	360	163	430	193	560	255	690	316
	200	10.0		200	13.8	340	156	390	178	460	211	590	270	720	328
				5	0.34	320	144	420	191	580	261	760	345	940	428
		0.24 to		10	0.69	500	229	620	281	790	358	950	431	1100	503
	5 to 35	0.34 to 2.4	Dark gray	15	1.0	540	247	650	295	810	368	1000	464	1200	560
				25	1.7	680	311	820	371	1000	461	1200	560	1400	659
				35	2.4	780	355	930	422	1100	521	1400	641	1700	761
				25	1.7	500	228	610	278	780	352	1000	462	1300	572
	20 to 65	1.4 to 4.5	Black with light blue	35	2.4	580	264	740	334	970	440	1200	561	1500	682
1-1/2 and 2 /	20 30 00	33 4.3	stripe	50	3.4	660	299	820	371	1100	478	1400	620	1700	762
40 and 50				65	4.5	750	341	910	412	1100	519	1500	687	1900	854
				50	3.4	480	219	600	274	780	356	1100	492	1400	629
	50 to 100	3.4 to 6.9	Light gray	75	5.2	690	312	840	380	1100	481	1400	656	1800	830
				100	6.9	860	393	1000	470	1300	585	1700	764	2100	943
				75	5.2	540	244	630	286	770	349	1000	476	1300	604
	75 to 170	5.2 to	Black	100	6.9	730	330	860	390	1100	479	1400	627	1700	774
		11.7		125	8.6	840	381	1000	459	1300	575	1600	743	2000	911
				170	11.7	1100	508	1300	597	1600	731	2000	928	2500	1120

Table 14. Steam Relief Capacities in Lbs per Hour / kg/h, Types MR98H and MR98HD with Metal Diaphragm Only (continued)

NOMINAL	SPRING			DEI IEE D	RESSURE		PR	ESSURE BUI	LD-UP OVER	R RELIEF SET	TTING, psig /	bar	
NOMINAL BODY SIZE,	PRES RAN	SURE IGE	COLOR CODE		TING	30	/ 2.1	50 /	3.4	75	5.2	100	/ 6.9
In. / DN	psi	bar		psig	bar	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h
				15	1.0	110	52.2	160	73.5	220	98.1	270	122
	15 to 35	1.0 to 2.4	Yellow	25	1.7	130	59.2	180	82.4	240	108	290	131
				35	2.4	150	66	200	91.8	260	117	310	140
				35	2.4	140	61.7	200	90.4	260	117	310	140
	25 to 75	1.7 to 5.2	Green	50	3.4	150	68.3	220	102	280	129	340	154
1/4 NPT				75	5.2	170	79	270	121	330	150	390	178
1/4 INF 1				75	5.2	150	68.3	240	111	310	143	380	174
	70 to 140	4.8 to 9.7	Red	100	6.9	170	77.5	280	126	350	160	430	195
				125	8.6	190	85.3	300	137	390	178	480	218
	400.			150	10.3	220	101	300	134	400	182	510	230
	130 to 200	9.0 to 13.8	Blue	175	12.1	240	108	310	143	430	195	550	248
				200	13.8	250	114	330	150	440	202	560	254
				15	1.0	280	125	390	175	520	237	660	298
	15 to 35	1.0 to 2.4	Yellow	25	1.7	320	145	430	196	570	258	700	320
				35	2.4	360	162	480	218	620	281	760	344
				35	2.4	270	125	400	181	520	236	640	291
	25 to 75	1.7 to 5.2	Green	50	3.4	310	143	460	210	580	265	700	319
1/2 / 15				75	5.2	350	160	540	244	660	302	790	361
1/2 / 15				75	5.2	330	148	520	237	650	297	790	357
	70 to 140	4.8 to 9.7	Red	100	6.9	350	161	580	262	720	329	870	396
				125	8.6	370	170	610	277	790	358	970	439
				150	10.3	350	160	560	256	810	369	1100	482
	130 to 200	9.0 to 13.8	Blue	175	12.1	380	173	600	272	860	391	1100	510
	200	15.0		200	13.8	400	183	630	285	910	414	1200	543
				15	1.0	490	224	700	317	940	426	1200	536
	15 to 35	1.0 to 2.4	Yellow	25	1.7	560	253	770	352	1000	463	1300	575
				35	2.4	620	282	850	388	1100	503	1400	619
				35	2.4	580	263	830	378	1100	499	1400	621
	25 to 75	1.7 to 5.2	Green	50	3.4	640	290	940	426	1200	551	1500	676
3/4 and 1 /				75	5.2	750	340	1100	504	1400	637	1700	771
20 and 25				75	5.2	680	309	1100	480	1400	617	1700	755
	70 to 140	4.8 to 9.7	Red	100	6.9	770	352	1200	543	1500	697	1900	850
				125	8.6	830	377	1300	589	1700	765	2100	940
				150	10.3	850	387	1300	604	1800	839	2400	1080
	130 to 200	9.0 to 13.8	Blue	175	12.1	940	429	1400	655	2000	900	2500	1140
	200	13.0		200	13.8	990	450	1500	693	2100	960	2700	1230
				5	0.34	1300	579	1900	878	2700	1210	3400	1540
				10	0.69	1400	650	2100	944	2800	1280	3600	1620
	5 to 35	0.34 to	Dark gray	15	1.0	1500	703	2200	990	2900	1330	3700	1680
		2.4		25	1.7	1800	805	2400	1100	3200	1430	3900	1770
				35	2.4	2000	910	2700	1210	3400	1550	4200	1900
				25	1.7	1600	721	2200	1020	3000	1370	3800	1710
			Black with	35	2.4	1800	840	2500	1150	3300	1490	4000	1830
1-1/2 and 2 /	20 to 65	1.4 to 4.5	light blue stripe	50	3.4	2100	936	2800	1290	3600	1620	4300	1960
40 and 50			authe	65	4.5	2300	1040	3100	1410	3900	1780	4700	2140
				50	3.4	1700	785	2400	1100	3300	1490	4200	1890
	50 to 100	3.4 to 6.9	Light gray	75	5.2	2300	1040	3200	1450	4000	1820	4800	2200
			5 . 5 7	100	6.9	2600	1190	3700	1690	4600	2100	5500	2510
				75	5.2	1800	797	2600	1180	3600	1630	4600	2080
		52+0		100	6.9	2300	1040	3500	1570	4400	2000	5300	2430
	75 to 170	5.2 to 11.7	Black	125	8.6	2700	1210	4000	1810	5000	2260	6000	2720
	I			0	5.0			.500	.510	- 5500	2790	1 3300	1 -120

 Table 15. Air Relief Capacities in SCFH / Nm³/h, Types MR98H and MR98HD with Elastomer Diaphragm

NOMINAL	SPRING	RELIEF			LIEF			PRESS	URE BUILI	D-UP OVER	RELIEF S	ETTING, p	sig / bar		-
BODY SIZE,		E RANGE	COLOR CODE		SURE TING	5/	0.34	7/	0.48	10 /	0.69	15 /	1.0	20	/ 1.4
In. / DN	psi	bar		psig	bar	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h
				15	1.0	1200	32.2	1500	39.8	1900	51.3	2200	59.3	2500	67.2
	15 to 35	1.0 to 2.4	Yellow	25	1.7	1500	40.7	1900	49.7	2400	63.1	2700	72.4	3000	81.7
				35	2.4	1600	42.4	2000	54.6	2700	72.9	3100	83.4	3500	93.8
				35	2.4	1200	31.4	1600	44.2	2400	63.4	2900	77.8	3400	92.2
	25 to 75	1.7 to 5.2	Green	50	3.4	1300	33.8	1900	50.2	2800	74.9	3400	92.4	4100	110
1/4 NPT				75	5.2	1800	47.5	2500	66.8	3600	95.7	4400	118	5200	141
1/4/11/1				75	5.2	1400	36.3	1800	48.2	2500	66.2	3500	92.7	4400	119
	70 to 140	4.8 to 9.7	Red	100	6.9	1600	42.3	2100	56	2900	76.6	4100	109	5300	141
				125	8.6	1900	51	2400	65.7	3300	87.6	4500	122	5800	155
				150	10.3	1900	51.2	2400	64.3	3100	84.1	4300	115	5400	146
	130 to 200	9.0 to 13.8	Blue	175	12.1	2100	56.6	2700	71.9	3500	94.8	4400	118	5300	142
				200	13.8	2500	66.6	3100	82.2	3900	106	4800	129	5700	153
				15	1.0	2400	64.5	3300	87.8	4600	123	5400	145	6300	168
	15 to 35	1.0 to 2.4	Yellow	25	1.7	3100	82.8	4100	110	5700	152	6600	176	7500	200
				35	2.4	3700	98	4900	132	6800	182	7800	209	8800	235
				35	2.4	2500	68.4	3700	98.5	5400	144	6800	183	8300	222
	25 to 75	1.7 to 5.2	Green	50	3.4	3200	86.6	4600	122	6600	176	8300	222	10,000	269
1/2 / 15				75	5.2	4200	114	5700	152	7900	211	10,000	279	13,000	346
1/2/13				75	5.2	3600	97.5	4900	131	6700	181	9400	251	12,000	322
	70 to 140	4.8 to 9.7	Red	100	6.9	4500	121	6000	161	8300	222	11,000	308	15,000	394
				125	8.6	5200	140	6900	185	9400	251	13,000	349	17,000	446
				150	10.3	4000	107	4800	130	6100	164	8400	226	11,000	287
	130 to 200	9.0 to 13.8	Blue	175	12.1	4400	117	5300	143	6800	182	9300	248	12,000	315
				200	13.8	5500	147	6600	176	8200	220	11,000	298	14,000	376
				15	1.0	5700	153	6900	185	8700	233	10,000	276	12,000	320
	15 to 35	1.0 to 2.4	Yellow	25	1.7	7100	191	8800	235	11,000	300	13,000	340	14,000	379
				35	2.4	8500	228	10,000	277	13,000	351	15,000	401	17,000	451
				35	2.4	6500	173	8500	227	11,000	307	14,000	374	16,000	441
	25 to 75	1.7 to 5.2	Green	50	3.4	7600	203	10,000	269	14,000	367	17,000	446	20,000	526
3/4 and 1 /				75	5.2	9000	241	12,000	327	17,000	456	21,000	558	25,000	661
20 and 25				75	5.2	8000	215	10,000	276	14,000	368	18,000	494	23,000	620
	70 to 140	4.8 to 9.7	Red	100	6.9	9900	264	13,000	340	17,000	453	22,000	597	28,000	741
				125	8.6	12,000	314	15,000	405	20,000	542	26,000	708	33,000	873
				150	10.3	8700	232	11,000	286	14,000	368	19,000	515	25,000	662
	130 to 200	9.0 to 13.8	Blue	175	12.1	10,000	280	13,000	349	17,000	452	23,000	620	29,000	789
				200	13.8	7100	191	10,000	279	15,000	410	22,000	603	30,000	795
				5	0.34	7900	212	12,000	311	17,000	460	22,000	596	27,000	733
				10	0.69	12,000	323	16,000	421	21,000	569	26,000	706	31,000	844
	5 to 35	0.34 to 2.4	Dark gray	15	1.0	16,000	428	19,000	515	24,000	644	30,000	792	35,000	939
				25	1.7	20,000	534	23,000	626	29,000	765	35,000	940	42,000	1110
				35	2.4	22,000	583	27,000	730	35,000	950	42,000	1130	49,000	1310
				25	1.7	13,000	362	18,000	472	24,000	636	31,000	829	38,000	1020
	20 to 65	1.4 to 4.5	Black with light blue	35	2.4	17,000	442	21,000	569	28,000	759	36,000	961	43,000	1160
1-1/2 and 2 /	20 10 00	1.4 (0 4.3	stripe	50	3.4	22,000	579	28,000	756	38,000	1020	47,000	1250	55,000	1470
40 and 50				65	4.5	23,000	620	31,000	840	44,000	1170	53,000	1420	62,000	1660
				50	3.4	15,000	399	21,000	555	29,000	789	40,000	1060	50,000	1340
	50 to 100	3.4 to 6.9	Light gray	75	5.2	20,000	536	27,000	711	36,000	973	50,000	1340	64,000	1710
				100	6.9	26,000	698	34,000	915	46,000	1240	63,000	1680	79,000	2120
				75	5.2	15,000	404	19,000	507	25,000	661	36,000	959	47,000	1260
	75 to 170	E 2 to 44 7	Block	100	6.9	20,000	524	24,000	650	31,000	840	46,000	1220	60,000	1610
	75 to 170	5.2 to 11.7	Black	125	8.6	25,000	672	31,000	830	40,000	1070	56,000	1490	72,000	1920
				170	11.7	30,000	814	39,000	1040	51,000	1380	71,000	1900	90,000	2420

Table 15. Air Relief Capacities in SCFH / Nm³/h, Types MR98H and MR98HD with Elastomer Diaphragm (continued)

NOMINAL	SPRING	RELIEF		RELIEF P	RESSURE		PR	ESSURE BUI	LD-UP OVER	R RELIEF SET	TTING, psig /	bar	
BODY SIZE,		RE RANGE	COLOR CODE		TING	30	/ 2.1	50 /	3.4	75	5.2	100	/ 6.9
In. / DN	psi	bar	CODE	psig	bar	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h
				15	1.0	3000	81	4000	108	5300	142	6600	176
	15 to 35	1.0 to 2.4	Yellow	25	1.7	3600	95.6	4600	123	5800	156	7000	189
				35	2.4	4000	108	5100	136	6300	169	7500	202
				35	2.4	4000	106	5000	135	6300	168	7500	201
	25 to 75	1.7 to 5.2	Green	50	3.4	4700	126	5900	157	7100	190	8300	223
4/4 NIDT				75	5.2	5900	158	7200	194	8400	225	9600	256
1/4 NPT				75	5.2	5300	142	7000	187	8300	222	9600	257
	70 to 140	4.8 to 9.7	Red	100	6.9	6300	168	8200	221	9500	256	11,000	291
				125	8.6	7000	187	9300	250	11,000	287	12,000	324
				150	10.3	7700	207	10,000	271	11,000	307	13,000	343
	130 to 200	9.0 to 13.8	Blue	175	12.1	7000	188	11,000	282	12,000	319	13,000	357
				200	13.8	7500	201	11,000	296	12,000	331	14,000	366
				15	1.0	7400	200	9800	264	13,000	346	16,000	429
	15 to 35	1.0 to 2.4	Yellow	25	1.7	8700	232	11,000	298	14,000	381	17,000	464
				35	2.4	10,000	268	12,000	333	16,000	417	19,000	501
				35	2.4	9600	257	12,000	327	15,000	411	18,000	495
	25 to 75	1.7 to 5.2	Green	50	3.4	11,000	307	14,000	383	17,000	466	20,000	548
1/2 / 15				75	5.2	15,000	391	18,000	479	21,000	556	24,000	634
1/2 / 15				75	5.2	14,000	372	18,000	472	20,000	544	23,000	616
	70 to 140	4.8 to 9.7	Red	100	6.9	17,000	448	21,000	556	24,000	638	27,000	720
				125	8.6	19,000	507	24,000	630	27,000	717	30,000	804
				150	10.3	15,000	402	23,000	630	28,000	751	33,000	873
	130 to 200	9.0 to 13.8	Blue	175	12.1	17,000	443	26,000	699	31,000	825	36,000	952
				200	13.8	19,000	512	29,000	785	34,000	915	39,000	1040
				15	1.0	14,000	381	19,000	505	25,000	671	31,000	838
	15 to 35	1.0 to 2.4	Yellow	25	1.7	17,000	445	21,000	576	28,000	739	34,000	901
				35	2.4	19,000	517	24,000	648	30,000	809	36,000	969
				35	2.4	19,000	508	24,000	643	30,000	803	36,000	963
	25 to 75	1.7 to 5.2	Green	50	3.4	22,000	600	28,000	746	34,000	905	40,000	1060
3/4 and 1 /				75	5.2	28,000	745	34,000	915	40,000	1070	46,000	1220
20 and 25				75	5.2	27,000	718	34,000	916	40,000	1080	46,000	1240
	70 to 140	4.8 to 9.7	Red	100	6.9	32,000	850	40,000	1070	46,000	1230	52,000	1390
				125	8.6	37,000	995	46,000	1240	52,000	1400	58,000	1570
				150	10.3	33,000	876	49,000	1300	57,000	1530	66,000	1760
	130 to 200	9.0 to 13.8	Blue	175	12.1	38,000	1010	54,000	1450	63,000	1690	72,000	1920
				200	13.8	39,000	1060	59,000	1580	65,000	1750	71,000	1910
				5	0.34	35,000	951	52,000	1390	72,000	1940	93,000	2490
				10	0.69	39,000	1050	54,000	1450	75,000	2020	96,000	2580
	5 to 35	0.34 to 2.4	Dark gray	15	1.0	43,000	1160	60,000	1600	80,000	2130	99,000	2660
				25	1.7	50,000	1330	66,000	1770	86,000	2310	106,000	2840
				35	2.4	57,000	1530	74,000	1990	91,000	2440	108,000	2900
				25	1.7	47,000	1250	63,000	1700	83,000	2230	103,000	2760
	20 to 65	1 4 10 4 5	Black with	35	2.4	53,000	1410	71,000	1910	90,000	2420	110,000	2940
1-1/2 and 2 /	20 (0 65	1.4 to 4.5	light blue - stripe	50	3.4	64,000	1710	82,000	2200	101,000	2710	120,000	3220
40 and 50				65	4.5	72,000	1930	92,000	2470	112,000	3010	132,000	3540
				50	3.4	61,000	1620	82,000	2190	102,000	2740	122,000	3280
	50 to 100	3.4 to 6.9	Light gray	75	5.2	75,000	2020	98,000	2630	120,000	3220	142,000	3810
				100	6.9	91,000	2450	116,000	3100	138,000	3710	161,000	4320
				75	5.2	61,000	1640	89,400	2400	111,000	2980	133,000	3560
	75 to 170	E 2 to 11 7	Block	100	6.9	76,000	2030	107,000	2880	130,000	3480	152,000	4080
	75 to 170	5.2 to 11.7	Black	125	8.6	88,000	2360	121,000	3250	145,000	3900	170,000	4550
				170	11.7	111,000	2970	151,000	4060	178,000	4790	206,000	5510

Table 16. Air Relief Capacities in SCFH / Nm³/h, Types MR98H and MR98HD with Metal Diaphragm

NOMINAL	SPRING	RELIEF			JEF			PRESS	URE BUILI	D-UP OVER	RELIEF S	ETTING, p	sig / bar		
NOMINAL BODY SIZE,		RE RANGE	COLOR CODE		SURE TING	5/(	0.34	7/0	0.48	10 /	0.69	15 /	1.0	20	1.4
In. / DN	psi	bar		psig	bar	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h
				15	1.0	510	13.7	730	19.5	1100	28.3	1600	42.6	2100	56.9
	15 to 35	1.0 to 2.4	Yellow	25	1.7	600	16.1	840	22.5	1200	32.2	1800	48.7	2400	65.3
				35	2.4	710	19.1	970	25.9	1300	36.1	2000	54.4	2700	72.8
				35	2.4	660	17.7	880	23.7	1200	32.7	1800	48.8	2400	65
	25 to 75	1.7 to 5.2	Green	50	3.4	790	21.1	1000	27.4	1400	36.9	2000	53.7	2600	70.6
1/4 NPT				75	5.2	980	26.3	1200	33.2	1600	43.7	2300	61.6	3000	79.5
1/4 INF 1				75	5.2	810	21.7	1000	26.9	1300	34.8	1800	49.5	2400	64.3
	70 to 140	4.8 to 9.7	Red	100	6.9	980	26.3	1200	32.5	1600	41.7	2100	57.5	2700	73.4
				125	8.6	1100	30.1	1400	36.6	1700	46.3	2400	63.8	3000	81.4
				150	10.3	1300	34.4	1500	40.3	1800	49.1	3100	82.3	4300	115
	130 to 200	9.0 to 13.8	Blue	175	12.1	1400	37.7	1700	44.3	2000	54.2	3300	88.9	4600	124
				200	13.8	1600	42.5	1800	49.1	2200	59	3600	95.3	4900	132
				15	1.0	530	14.2	1500	39	2800	76.2	4000	107	5100	138
	15 to 35	1.0 to 2.4	Yellow	25	1.7	1100	28.9	2100	55.8	3600	96.2	4900	130	6100	165
				35	2.4	1500	39.7	2400	65.1	3800	103	5400	144	6900	184
				35	2.4	830	22.2	1300	34.2	1900	52.2	3400	92.4	4900	132
	25 to 75	1.7 to 5.2	Green	50	3.4	1400	37.6	1900	52.1	2800	73.9	4200	112	5600	150
1/2 / 15				75	5.2	1800	48.9	2300	61.8	3000	81.1	4500	122	6000	162
1/2/13				75	5.2	1700	44.9	2100	55.4	2700	71.3	4000	107	5300	142
	70 to 140	4.8 to 9.7	Red	100	6.9	2000	53.9	2400	64.8	3000	81.2	4300	116	5700	152
				125	8.6	2300	61.9	2800	74.1	3400	92.4	4700	126	6000	160
				150	10.3	2800	74.4	3100	84.4	3700	99.3	4700	127	5700	154
	130 to 200	9.0 to 13.8	Blue	175	12.1	3100	84.2	3500	94.7	4100	111	5200	140	6300	169
				200	13.8	3400	91.3	3800	102	4400	118	5600	149	6700	180
				15	1.0	3600	97.9	4600	123	6000	160	7400	199	8900	239
	15 to 35	1.0 to 2.4	Yellow	25	1.7	3800	101	4800	129	6400	173	8400	224	10,000	276
				35	2.4	4300	116	5400	145	7000	188	9300	249	12,000	310
				35	2.4	3400	90.5	4500	120	6100	163	8200	221	10,000	278
	25 to 75	1.7 to 5.2	Green	50	3.4	3600	97.4	4700	127	6400	172	8900	237	11,000	303
3/4 and 1 /				75	5.2	4600	124	5700	153	7400	197	10,000	275	13,000	352
20 and 25				75	5.2	3900	104	5000	133	6600	176	9000	241	11,000	306
	70 to 140	4.8 to 9.7	Red	100	6.9	4800	128	5900	158	7500	202	10,000	276	13,000	351
				125	8.6	5200	139	6300	169	8000	214	11,000	292	14,000	371
				150	10.3	6300	169	7300	196	8800	237	12,000	309	14,000	381
	130 to 200	9.0 to 13.8	Blue	175	12.1	7300	194	8300	223	9900	265	13,000	349	16,000	433
				200	13.8	8000	213	9100	244	11,000	289	14,000	370	17,000	450
				5	0.34	7100	191	9500	253	13,000	348	17,000	461	21,000	574
				10	0.69	11,000	304	14,000	374	18,000	478	22,000	577	25,000	676
	5 to 35	0.34 to 2.4	Dark gray	15	1.0	12,000	330	15,000	395	18,000	493	23,000	624	28,000	754
				25	1.7	16,000	418	19,000	499	23,000	621	28,000	756	33,000	891
				35	2.4	18,000	479	21,000	570	26,000	705	32,000	869	39,000	1030
			D	25	1.7	11,000	307	14,000	374	18,000	475	23,000	624	29,000	773
	20 to 65	1.4 to 4.5	Black with light blue	35	2.4	13,000	357	17,000	452	22,000	595	28,000	760	35,000	925
1-1/2 and 2 /			stripe	50	3.4	15,000	406	19,000	503	24,000	650	31,000	843	39,000	1040
40 and 50				65	4.5	17,000	464	21,000	561	26,000	707	35,000	936	43,000	1170
				50	3.4	11,000	297	14,000	372	18,000	484	25,000	670	32,000	855
	50 to 100	3.4 to 6.9	Light gray	75	5.2	16,000	425	19,000	518	24,000	656	33,000	895	42,000	1130
				100	6.9	20,000	536	24,000	642	30,000	800	39,000	1040	48,000	1290
				75	5.2	12,000	333	15,000	390	18,000	476	24,000	650	31,000	825
	75 to 170	5.2 to 11.7	Black	100	6.9	17,000	451	20,000	532	24,000	655	32,000	857	39,000	1060
				125	8.6	19,000	522	23,000	628	29,000	786	38,000	1020	46,000	1250
				170	11.7	26,000	695	30,000	817	37,000	1000	47,000	1270	57,000	1540

Table 16. Air Relief Capacities in SCFH / Nm³/h, Types MR98H and MR98HD with Metal Diaphragm (continued)

NOMINAL	SPRING	RELIEF		RELIEF P	RESSURE		PR	ESSURE BUI	LD-UP OVER	RELIEF SET	TTING, psig	/ bar	
BODY SIZE,	PRESSUR	E RANGE	COLOR CODE	SET	TING	30	/ 2.1	50	3.4	75 /	5.2	100	/ 6.9
In. / DN	psi	bar	CODE	psig	bar	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h
				15	1.0	2700	71.5	3800	101	5100	137	6400	173
	15 to 35	1.0 to 2.4	Yellow	25	1.7	3000	81.2	4200	113	5600	149	6900	185
				35	2.4	3400	90.5	4700	126	6000	162	7400	198
				35	2.4	3200	84.6	4600	124	6000	160	7300	196
	25 to 75	1.7 to 5.2	Green	50	3.4	3500	93.7	5200	140	6600	177	8000	215
4/4 NIDT				75	5.2	4000	108	6200	166	7700	205	9100	245
1/4 NPT				75	5.2	3500	93.6	5700	152	7300	196	8900	239
	70 to 140	4.8 to 9.7	Red	100	6.9	4000	106	6400	172	8200	220	10,000	267
				125	8.6	4400	117	7000	188	9100	244	11,000	299
				150	10.3	5200	138	6900	184	9300	249	12,000	315
	130 to 200	9.0 to 13.8	Blue	175	12.1	5500	148	7300	196	10,000	268	13,000	340
				200	13.8	5800	156	7700	206	10,000	277	13,000	349
				15	1.0	6400	172	9000	240	12,000	324	15,000	409
	15 to 35	1.0 to 2.4	Yellow	25	1.7	7400	199	10,000	269	13,000	354	16,000	439
				35	2.4	8300	223	11,000	299	14,000	385	18,000	471
				35	2.4	6400	171	9200	248	12,000	323	15,000	398
	25 to 75	1.7 to 5.2	Green	50	3.4	7300	196	11,000	288	14,000	363	16,000	437
4/0 / 45				75	5.2	8200	219	12,000	334	15,000	414	18,000	494
1/2 / 15				75	5.2	7600	203	12,000	325	15,000	407	18,000	489
	70 to 140	4.8 to 9.7	Red	100	6.9	8200	221	13,000	359	17,000	451	20,000	542
				125	8.6	8700	233	14,000	379	18,000	491	22,000	602
				150	10.3	8200	220	13,000	351	19,000	506	25,000	660
130	130 to 200	9.0 to 13.8	Blue	175	12.1	8800	237	14,000	373	20,000	536	26,000	699
				200	13.8	9300	250	15,000	391	21,000	568	28,000	744
				15	1.0	11,000	303	16,000	432	22,000	583	27,000	734
	15 to 35	1.0 to 2.4	Yellow	25	1.7	13,000	344	18,000	480	24,000	634	29,000	788
				35	2.4	14,000	384	20,000	530	26,000	689	32,000	847
				35	2.4	13,000	358	19,000	517	25,000	684	32,000	850
	25 to 75	1.7 to 5.2	Green	50	3.4	15,000	396	22,000	582	28,000	754	35,000	926
3/4 and 1 /				75	5.2	17,000	465	26,000	690	33,000	873	39,000	1060
20 and 25				75	5.2	16,000	423	25,000	657	32,000	845	39,000	1030
	70 to 140	4.8 to 9.7	Red	100	6.9	18,000	482	28,000	744	36,000	954	43,000	1160
				125	8.6	19,000	517	30,000	807	39,000	1050	48,000	1290
				150	10.3	20,000	530	31,000	827	43,000	1150	55,000	1470
	130 to 200	9.0 to 13.8	Blue	175	12.1	22,000	588	34,000	898	46,000	1230	58,000	1570
				200	13.8	23,000	617	35,000	950	49,000	1320	63,000	1680
				5	0.34	29,000	780	44,000	1190	62,000	1650	79,000	2110
				10	0.69	33,000	878	48,000	1280	65,000	1750	82,000	2210
	5 to 35	0.34 to 2.4	Dark gray	15	1.0	35,000	951	50,000	1350	68,000	1820	86,000	2290
				25	1.7	41,000	1090	56,000	1490	73,000	1960	90,000	2420
				35	2.4	46,000	1240	61,000	1650	79,000	2120	97,000	2600
				25	1.7	36,000	978	52,000	1390	70,000	1870	87,000	2340
	00		Black with	35	2.4	43,000	1140	59,000	1570	76,000	2040	93,000	2510
1-1/2 and 2 /	20 to 65	1.4 to 4.5	light blue stripe	50	3.4	48,000	1280	65,000	1750	83,000	2220	100,000	2690
40 and 50			onipo	65	4.5	53,000	1420	72,000	1930	91,000	2430	109,000	2930
				50	3.4	40,000	1070	56,000	1500	76,000	2040	96,500	2590
	50 to 100	3.4 to 6.9	Light gray	75	5.2	53,000	1420	74,000	1980	93,000	2500	112,000	3010
				100	6.9	61,000	1630	86,000	2310	107,000	2880	128,000	3440
				75	5.2	41,000	1090	60,000	1620	83,000	2240	106,000	2850
				100	6.9	53,000	1420	80,000	2150	102,000	2740	124,000	3330
	75 to 170	5.2 to 11.7	Black	125	8.6	62,000	1660	92,000	2480	116,000	3100	139,000	3730
				170	11.7	77,000	2070	116,000	3120	142,000	3820	169,000	4520

Table 17. Water Relief Capacities in Gallons per Minute / L/min, Types MR98HH and MR98HHD with Elastomer Diaphragm

NOMINAL	SPRING	RELIEF	RELIEF P	RESSURE			PRES	SURE BUIL	D-UP OVER	RELIEF SE	TTING, psiç	g / bar		
BODY SIZE,	PRESSUR	RE RANGE	SET	TING	5/0	0.34	10 /	0.69	15	1.0	20	1.4	25 /	1.7
In. / DN	psi	bar	psig	bar	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min
			150	10.3	4.6	17.4	7.4	28	9.9	37.3	12.3	46.5	13.5	51.1
			175	12.1	5.1	19.3	8.2	31	10.7	40.3	13.1	49.6	14.4	54.5
1/4 NPT	150 to	10.3 to	200	13.8	5.3	20	8.4	31.8	10.9	41.2	13.4	50.7	15.1	56.9
1/4 NP1	375	25.9	250	17.2	5.8	21.9	9.1	34.4	12	45.4	14.9	56.4	16.5	62.4
			300	20.7	6.4	24.2	10	37.8	13.1	49.4	16.1	60.9	18	68.1
			375	25.9	7.3	27.6	11.1	42	14.6	55	18	68.1	20.2	76.4
			150	10.3	8.8	33.3	13.3	50.3	17.3	65.4	21.3	80.6	24.6	92.9
			175	12.1	9.3	35.2	14.2	53.7	18.6	70.2	22.9	86.6	26.3	99.3
1/2 / 15	150 to	10.3 to	200	13.8	9.9	37.5	15	56.7	19.6	74.1	24.2	91.5	27.9	105
1/2 / 15	375	25.9	250	17.2	10.8	40.9	15.8	59.8	20.8	78.5	25.7	97.2	29.4	111
			300	20.7	11	41.6	16	60.5	22	83.2	28	106	33	125
			375	25.9	12	45.4	18	68.1	24	90.8	30	113	36.7	139
			150	10.3	15.7	59.4	23.3	88.1	30.2	114	37.1	140	43	163
			175	12.1	15.8	59.8	23.4	88.5	30.8	117	38.2	145	45.3	171
3/4 and 1 /	150 to	10.3 to	200	13.8	18	68.1	25.2	95.3	33.1	125	40.9	155	47.4	179
20 and 25	375	25.9	250	17.2	19.6	74.1	26.8	101	35.3	134	43.8	166	51.5	195
			300	20.7	25	94.6	30	113	37.5	142	45	170	54.6	207
			375	25.9	28.6	108	33	125	41.4	157	49.9	189	60.8	230

- continued -

 Table 17. Water Relief Capacities in Gallons per Minute / L/min, Types MR98HH and MR98HHD with Elastomer Diaphragm (continued)

NOMINAL	SPRING	RELIEF	RELIEF P	RESSURE				PRESSUI	RE BUILD	-UP OVER	RELIEF	SETTING,	psig / bar			
BODY SIZE,	PRESSUR	RE RANGE	SET	TING	30 /	2.1	35 /	2.4	40 /	2.8	50 /	3.4	75 /	5.2	100	/ 6.9
In. / DN	psi	bar	psig	bar	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min
			150	10.3	14.7	55.6	15.5	58.4	16.2	61.3	17.7	67	19.2	72.6	20.7	78.3
			175	12.1	15.7	59.4	16.4	62.1	17.2	64.9	18.6	70.4	20.2	76.4	21.8	82.5
1/4 NPT	150 to	10.3 to	200	13.8	16.7	63.2	17.5	66.2	18.3	69.2	19.9	75.3	21.4	80.8	22.8	86.3
1/4 NP1	375	25.9	250	17.2	18.1	68.5	18.7	70.8	19.4	73.2	20.6	77.9	21.8	82.5	23	87
			300	20.7	19.9	75.3	20.5	77.6	21.1	79.8	22.3	84.4	23.4	88.3	24.4	92.3
			375	25.9												
			150	10.3	27.8	105	30	114	32.3	122	36.7	139	42.7	161	48.6	184
			175	12.1	29.6	112	31.9	120	34.1	129	38.6	146	44.6	169	50.5	191
1/2 / 15	150 to	10.3 to	200	13.8	31.5	119	33.7	127	35.9	136	40.3	152	46.4	176	52.5	199
1/2 / 15	375	25.9	250	17.2	33	125	35.7	135	38.4	145	43.7	165	49.7	188	55.7	211
			300	20.7	38	144	40.3	152	42.5	161	47	178	53	200	59	223
			375	25.9												
			150	10.3	48.9	185	53.6	203	58.3	221	67.7	256	79.3	300	90.9	344
			175	12.1	52.3	198	57	216	61.8	234	71.2	269	82.9	313	94.5	357
3/4 and 1 /	150 to	10.3 to	200	13.8	53.9	204	59.1	223	64.3	243	74.6	282	86.6	328	98.6	373
20 and 25		25.9	250	17.2	59.2	224	64.5	244	69.7	264	80.2	303	93	352	106	400
			300	20.7	64.2	243	69.9	264	75.6	286	87	329	110	417	133	504
			375	25.9												
- Shad	ed areas sho	w where ma	ximum inlet	pressures ar	e exceede	ed.										

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Table 18. Water Relief Capacities in Gallons per Minute / L/min, Types MR98HH and MR98HHD with Metal Diaphragm

NOMINAL	SPRING	RELIEF	RELIEF P	RESSURE			PRES	SURE BUIL	D-UP OVER	RELIEF SE	TTING, psiç	j / bar		
BODY SIZE,	PRESSUR	RE RANGE	SET	TING	5/0	0.34	10 /	0.69	15	1.0	20	1.4	25 /	1.7
In. / DN	psi	bar	psig	bar	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min
			150	10.3	3.2	12.1	4.8	18.2	6.2	23.3	7.5	28.4	8.7	32.7
			175	12.1	3.5	13.2	4.9	18.5	6.4	24	7.8	29.5	8.9	33.5
1/4 NPT	150 to	10.3 to	200	13.8	3.6	13.6	5.2	19.7	6.5	24.6	7.8	29.5	8.9	33.7
1/4 NP I	375	25.9	250	17.2	4.2	15.9	5.3	20	6.6	25	7.9	29.9	9.1	34.4
			300	20.7	4.6	17.4	5.6	21.2	6.8	25.7	8	30.3	9.3	35
			375	25.9	5.4	20.4	6	22.7	7.1	26.9	8.2	31	9.56	36.2
			150	10.3	5.72	21.6	7.32	27.7	8.22	31.1	9.16	34.6	10.6	39.9
			175	12.1	6.05	22.9	7.81	29.5	8.81	33.3	9.85	37.3	11.3	42.7
1/2 / 15	150 to	10.3 to	200	13.8	6.44	24.3	8.25	31.2	9.31	35.2	10.4	39.4	12	45.3
1/2 / 15	375	25.9	250	17.2	6.7	25.3	8.69	32.9	9.86	37.3	11.1	41.8	12.6	47.7
			300	20.7	7	26.5	9	34	10.5	39.7	12	45.4	14	53
			375	25.9	8	30.3	9.5	35.9	11.5	43.5	13.5	51.1	15.8	59.7
			150	10.3	12	45.4	17	64.3	20.3	76.6	23.5	88.9	26.8	101
			175	12.1	12.8	48.4	16.5	62.4	20.5	77.4	24.4	92.3	27.6	104
3/4 and 1 /	150 to	10.3 to	200	13.8	13.1	49.6	17	64.3	20.8	78.5	24.5	92.7	27.9	106
20 and 25	375	25.9	250	17.2	15.3	57.9	18.7	70.7	22.5	84.9	26.2	99.1	29.8	113
			300	20.7	14.9	56.4	19.2	72.6	23.2	87.8	27.2	103	31.4	119
			375	25.9	15.6	59	19.3	73	23.4	88.5	27.5	104	33.6	127

 Table 18. Water Relief Capacities in Gallons per Minute / L/min, Types MR98HH and MR98HHD with Metal Diaphragm (continued)

NOMINAL		RELIEF		JEF				PRESSU	IRE BUILD	-UP OVER	RELIEF S	ETTING, p	sig / bar			
BODY SIZE,	PRES RAN			SURE TING	30 /	2.1	35	2.4	40 /	2.8	50	3.4	75	5.2	100	/ 6.9
In. / DN	psi	bar	psig	bar	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min	GPM	l/min
			150	10.3	9.8	37.1	10.7	40.3	11.5	43.5	13.2	49.9	15.4	58.1	17.5	66.2
			175	12.1	9.9	37.5	10.9	41	11.8	44.6	13.7	51.8	16	60.3	18.2	68.9
1/4 NPT	150 to	10.3 to	200	13.8	10	37.8	11	41.4	11.9	45	13.8	52.2	16.3	61.5	18.7	70.7
1/4 NP1	375	25.9	250	17.2	10.3	39	11.3	42.6	12.2	46.2	14.1	53.3	17.1	64.5	20	75.7
			300	20.7	10.5	39.7	11.5	43.4	12.5	47.1	14.4	54.5	17.7	67	21	79.4
			375	25.9												
			150	10.3	12	45.2	12.9	48.8	14.2	53.7	17.2	65.3	22.6	85.5	30.6	116
			175	12.1	12.7	48.2	13.7	51.8	15	56.8	18.1	68.6	23.6	89.3	31.3	118
1/2 / 15	150 to	10.3 to	200	13.8	13.5	51.2	14.5	54.8	15.8	59.8	18.9	71.7	24.1	91.3	31.5	119
1/2 / 15	375	25.9	250	17.2	14.2	53.7	15.3	58	16.9	63.8	20.5	77.7	25.8	97.8	32.3	122
			300	20.7	16	60.5	17.5	66.2	19	71.9	22	83.2	28	106	34	129
			375	25.9												
			150	10.3	30	113	32.9	124	35.7	135	41.4	157	51.7	196	62	235
			175	12.1	30.7	116	33.8	128	36.9	140	43.1	163	53.7	203	64.2	243
3/4 and 1 /	150 to	10.3 to	200	13.8	31.3	118	34.5	130	37.7	142	44	166	55.1	208	66.1	250
20 and 25		25.9	250	17.2	33.3	126	36.5	138	39.6	150	45.9	174	57.6	218	69.3	262
			300	20.7	35.5	134	39.1	148	42.8	162	50	189	65.5	248	81	306
			375	25.9												
- Shad	ed areas s	how where	maximum	inlet press	ıres are ex	ceeded.								•		

Table 19. Steam Relief Capacities in Lbs per Hour / kg/h, Types MR98HH and MR98HHD with Metal Diaphragm Only

NOMINAL	SPRING		RELIEF P	RESSURE			PRES	SSURE BUIL	D-UP OVER	RELIEF SE	TTING, psig	ı / bar		
BODY SIZE,	PRESS RAN			TING	5/0	0.34	10 /	0.69	15 /	1.0	20	1.4	25 /	1.7
In. / DN	psi	bar	psig	bar	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h
			150	10.3	53.2	24.2	75.2	34.2	96.7	43.9	118	53.7	139	63.4
			175	12.1	61.1	27.8	83.5	37.9	108	49	132	60.1	155	70.3
1/4 NPT	150 to	10.3 to	200	13.8	67	30.4	92	41.8	116	52.6	140	63.4	165	74.9
1/4 NP1	375	25.9	250	17.2	80.3	36.5	108	49	134	60.8	159	72.5	186	84.7
			300	20.7	92.6	42.1	120	54.6	148	67.3	176	80	205	93
			375	25.9	113	51.1	144	65.4	175	79.4	206	93.5	238	108
			150	10.3	119	54.2	165	74.8	211	95.8	257	117	316	144
			175	12.1	148	67.3	197	89.7	248	113	298	135	351	160
4/0 / 45	150 to	10.3 to	200	13.8	160	72.8	205	93.2	263	119	321	146	382	174
1/2 / 15	375	25.9	250	17.2	189	85.7	243	111	301	137	360	163	422	192
			300	20.7	217	98.5	271	123	342	155	413	188	472	215
			375	25.9	268	122	336	153	410	186	483	220	550	250
			150	10.3	245	111	329	149	419	191	510	232	604	274
			175	12.1	283	128	366	166	466	212	565	257	673	306
3/4 and 1 /	150 to	10.3 to	200	13.8	316	144	411	187	513	233	615	279	719	327
20 and 25	375	25.9	250	17.2	369	168	487	222	603	274	720	327	835	379
			300	20.7	435	198	549	249	675	307	802	364	921	419
			375	25.9	518	235	658	299	797	362	935	425	1090	494

<sup>-</sup> continued -

Table 19. Steam Relief Capacities in Lbs per Hour / kg/h, Types MR98HH and MR98HHD with Metal Diaphragm Only (continued)

NOMINAL	SPRING	RELIEF	RELIEF P	RESSURE				PRESSU	RE BUILD	-UP OVER	RELIEFS	SETTING,	psig / bar			
BODY SIZE,	PRESSUR	RE RANGE	SET	TING	30 /	2.1	35 /	2.4	40 /	2.8	50 /	3.4	75 /	5.2	100	/ 6.9
In. / DN	psi	bar	psig	bar	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h	lbs/h	kg/h
			150	10.3	161	73	181	82.3	201	91.5	242	110	310	141	377	171
			175	12.1	177	80.5	199	90.5	221	101	265	121	337	153	409	186
1/4 NPT	150 to	10.3 to	200	13.8	190	86.4	213	96.8	236	107	282	128	362	164	442	201
1/4 NP1	375	25.9	250	17.2	213	97	238	108	263	120	314	143	405	184	496	225
			300	20.7	233	106	260	118	287	131	342	155	449	204	557	253
			375	25.9												
			150	10.3	375	170	430	195	484	220	594	270	854	388	1110	506
			175	12.1	405	184	465	211	525	239	645	293	943	428	1240	564
1/2 / 15	150 to	10.3 to	200	13.8	444	202	504	229	565	257	686	312	982	446	1280	581
1/2 / 15	375	25.9	250	17.2	484	220	552	251	620	282	756	343	1080	491	1410	639
			300	20.7	531	241	602	274	673	306	814	370	1150	521	1480	672
			375	25.9												
			150	10.3	698	317	793	361	889	404	1080	491	1540	698	1990	905
			175	12.1	780	355	874	397	967	440	1150	525	1610	733	2070	940
3/4 and 1 /	150 to	10.3 to	200	13.8	824	374	934	424	1040	474	1260	575	1740	793	2230	1010
20 and 25	375	25.9	250	17.2	950	432	1060	480	1160	529	1380	625	1960	891	2540	1160
			300	20.7	1040	473	1170	530	1290	588	1550	703	2150	977	2750	1250
			375	25.9												
- Shad	- Shaded areas show where maximum inlet pressures are exceeded.															

Table 20. Air Relief Capacities in SCFH / Nm³/h, Types MR98HH and MR98HHD with Elastomer Diaphragm

NOMINAL		RELIEF	RELIEF P	RESSURE			PRE	SSURE BUIL	_D-UP OVER	RELIEF SE	TTING, psig	/ bar		
BODY SIZE,		SURE NGE	SET	TING	5/0	0.34	10 /	0.69	15 /	1.0	20 /	1.4	25 /	1.7
In. / DN	psi	bar	psig	bar	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h
			150	10.3	1450	38.8	2320	62.1	3640	97.5	4950	133	6780	182
			175	12.1	1910	51.1	2930	78.5	4400	118	5870	157	7630	205
1/4 NPT	150 to	10.3 to	200	13.8	2370	63.4	3530	94.8	5160	138	6780	182	8470	227
1/4 NP1	375	25.9	250	17.2	2800	75.2	4750	127	6680	179	8610	231	10,200	272
			300	20.7	3720	99.7	5970	160	8200	220	10,400	280	11,900	318
			375	25.9	5570	149	7800	209	10,500	281	13,200	353	14,400	386
			150	10.3	3330	89.2	5220	140	7530	202	9840	264	12,100	325
			175	12.1	3870	104	6000	161	8210	220	10,400	280	12,900	346
1/2 / 15	150 to	10.3 to	200	13.8	4150	111	6560	176	9070	243	11,600	310	14,300	382
1/2 / 15	375	25.9	250	17.2	5100	137	7320	196	10,100	269	12,800	343	16,000	429
			300	20.7	5870	157	8470	227	11,900	319	15,400	412	19,000	509
			375	25.9	7210	193	9840	264	13,300	357	16,800	449	22,100	593
			150	10.3	7510	201	10,800	290	14,600	390	18,300	491	22,400	599
			175	12.1	8300	222	12,100	324	16,400	440	20,800	556	25,400	680
3/4 and 1 /	150 to	10.3 to	200	13.8	9380	252	13,900	373	18,500	496	23,100	619	27,600	739
20 and 25	375	25.9	250	17.2	11,500	308	16,500	442	21,900	588	27,300	733	32,800	878
			300	20.7	13,300	357	20,100	538	26,500	711	33,000	884	39,300	1050
			375	25.9	18,200	487	26,300	706	34,500	924	42,600	1140	47,200	1270

Table 20. Air Relief Capacities in SCFH / Nm³/h, Types MR98HH and MR98HHD with Elastomer Diaphragm (continued)

	0 to 10.3 to		bar	30 / SCFH	2.1 Nm³/h	35 /	2.4	40 /	2.8	50 /	3.4	75 /	5.2	100	
In. / DN psi	0 to 10.3 to	150 175	10.3		Nm³/h	00511							J.2	100	/ 6.9
		175				SCFH	Nm³/h								
				8610	231	9130	245	9660	259	10,700	287	13,300	357	15,900	427
		200	12.1	9390	252	9870	265	10,300	277	11,300	303	13,700	368	16,100	432
1/4 NP1 375	75 25.9	200	13.8	10,200	273	10,600	284	11,000	296	11,900	320	14,100	378	16,300	437
		250	17.2	11,700	314	12,200	328	12,800	342	13,800	371	15,400	412	16,900	453
		300	20.7	13,300	356	14,000	375	14,700	395	16,200	434	16,800	449	17,300	465
		375	25.9												
		150	10.3	14,400	385	16,300	436	18,200	487	22,000	589	27,600	741	33,300	894
		175	12.1	15,400	413	17,600	472	19,800	531	24,200	650	30,200	811	36,300	972
150	) to 10.3 to	200	13.8	17,000	455	19,300	516	21,600	578	26,200	702	32,100	860	37,900	1020
1/2 / 15	75 25.9	250	17.2	19,300	516	22,000	589	24,700	662	30,100	808	37,300	1000	44,500	1190
		300	20.7	22,600	607	25,800	691	29,000	776	35,300	946	43,200	1160	51,200	1370
		375	25.9												
		150	10.3	26,400	708	30,200	809	34,000	910	41,500	1110	52,700	1410	63,900	1710
		175	12.1	30,000	804	34,200	918	38,500	1030	47,000	1260	58,200	1560	69,400	1860
3/4 and 1 / 150	) to 10.3 to	200	13.8	32,000	859	36,800	988	41,700	1120	51,300	1370	64,500	1730	77,800	2080
20 and 25 375	75 25.9	250	17.2	38,200	1020	43,700	1170	49,200	1320	60,300	1620	74,900	2010	89,500	2400
		300	20.7	45,700	1220	51,900	1390	58,200	1560	70,800	1900	84,300	2260	97,800	2620
		375	25.9												

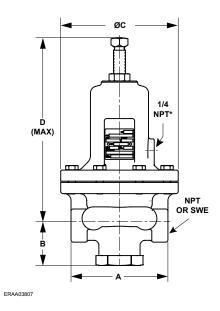
Table 21. Air Relief Capacities in SCFH / Nm³/h, Types MR98HH and MR98HHD with Metal Diaphragm

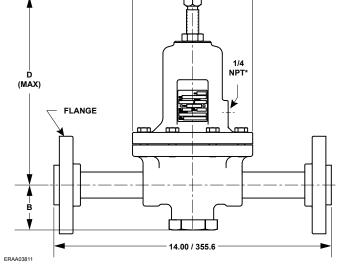
NOMINAL	SPRING	RELIEF	RELIEF P	RESSURE			PRES	SURE BUIL	D-UP OVER	RELIEF SE	TTING, psig	j / bar		
BODY SIZE,	PRESSUR	RE RANGE	SET	TING	5/0	0.34	10 /	0.69	15 /	1.0	20 /	1.4	25 /	1.7
In. / DN	psi	bar	psig	bar	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h
			150	10.3	1240	33.2	1750	46.9	2250	60.2	2740	73.6	3240	86.8
			175	12.1	1420	38.1	1940	52	2510	67.2	3070	82.3	3590	96.3
1/4 NPT	150 to	10.3 to	200	13.8	1560	41.7	2140	57.3	2690	72.1	3240	87	3830	103
1/4 NP1	375	25.9	250	17.2	1870	50	2510	67.2	3110	83.3	3710	99.4	4330	116
			300	20.7	2150	57.7	2790	74.8	3440	92.2	4090	110	4750	127
			375	25.9	2610	70.1	3340	89.7	4060	109	4780	128	5540	148
			150	10.3	2770	74.3	3830	103	4900	131	5970	160	7340	197
			175	12.1	3440	92.2	4580	123	5760	154	6930	186	8170	219
1/2 / 15	150 to	10.3 to	200	13.8	3720	99.8	4760	128	6110	164	7450	200	8880	238
1/2 / 15	375	25.9	250	17.2	4380	117	5660	152	7010	188	8360	224	9800	263
			300	20.7	5040	135	6290	169	7950	213	9610	258	11,000	294
			375	25.9	6220	167	7810	209	9520	255	11,200	301	12,800	342
			150	10.3	5690	153	7630	205	9740	261	11,800	318	14,000	376
			175	12.1	6560	176	8500	228	10,800	290	13,100	352	15,600	419
3/4 and 1 /	150 to	10.3 to	200	13.8	7340	197	9560	256	11,900	320	14,300	383	16,700	448
20 and 25	375	25.9	250	17.2	8590	230	11,300	304	14,000	376	16,700	448	19,400	520
			300	20.7	10,100	271	12,800	342	15,700	421	18,600	500	21,400	574
			375	25.9	12,000	323	15,300	410	18,500	497	21,700	583	25,300	677

Table 21. Air Relief Capacities in SCFH / Nm³/h, Types MR98HH and MR98HHD with Metal Diaphragm (continued)

NOMINAL	SPRING			JEF				PRESSU	RE BUILD	-UP OVER	RELIEF S	ETTING, p	sig / bar			
BODY SIZE,	PRES RAI		PRES SET		30 /	2.1	35 /	2.4	40 /	2.8	50 /	3.4	75 /	5.2	100	/ 6.9
In. / DN	psi	bar	psig	bar	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h	SCFH	Nm³/h
			150	10.3	3730	100	4210	113	4680	125	5630	151	7190	193	8760	235
			175	12.1	4110	110	4630	124	5140	138	6170	165	7840	210	9510	255
1/4 NPT	150 to	10.3 to	200	13.8	4410	118	4950	133	5480	147	6550	176	8410	225	10,300	275
1/4 NP1	375	25.9	250	17.2	4960	133	5540	149	6120	164	7290	195	9400	252	11,500	309
			300													
			375 25.9													
			150	10.3	8710	234	9980	268	11,300	302	13,800	370	19,800	532	25,900	694
			175	12.1	9400	252	10,800	290	12,200	327	15,000	402	21,900	587	28,800	773
1/2 / 15	150 to	10.3 to	200	13.8	10,300	276	11,700	314	13,100	352	15,900	427	22,800	612	29,700	797
1/2 / 15	375	25.9	250	17.2	11,200	301	12,800	344	14,400	386	17,600	471	25,100	673	32,700	876
			300	20.7	12,300	331	14,000	375	15,600	419	18,900	507	26,600	714	34,300	921
			375	25.9												
			150	10.3	16,200	434	18,400	494	20,700	554	25,100	673	35,700	957	46,300	1240
			175	12.1	18,100	486	20,300	544	22,500	603	26,800	720	37,500	1000	48,100	1290
3/4 and 1 /	150 to	10.3 to	200	13.8	19,100	513	21,700	582	24,300	650	29,400	788	40,500	1090	51,700	1390
20 and 25	375	25.9	250	17.2	22,100	592	24,500	658	27,000	724	32,000	857	45,500	1220	59,100	1580
			300	20.7	24,200	648	27,100	727	30,000	805	35,900	963	50,000	1340	64,000	1720
			375	25.9												
- Shad	- Shaded areas show where maximum inlet pressures are exceeded.															

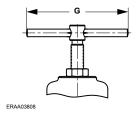
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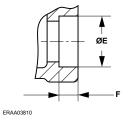




TYPE MR98H (DIMENSIONS ALSO APPLY TO TYPES MR98L AND MR98HH)

TYPE MR98H FLANGED BODIES AVAILABLE IN 1/2 TO 2 IN. / DN 15 TO 50 BODY SIZES (DIMENSIONS ALSO APPLY TO TYPE MR98L)





TEE HANDLE DETAIL FOR ALL SIZES EXCEPT 1/2 IN. / DN 15

**SWE DETAIL** 

\*Only when specified.

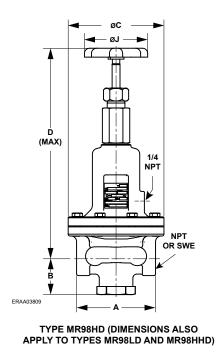
Figure 4. Dimensions (See Table 22)

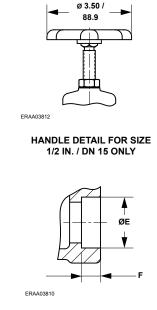
Table 22. Dimensions

							TYF	PE MR98L	_	-				-		
BODY		-	<b>\</b>			3			D /	Max)		sv	VE		Tee H	landle
SIZE,	Gray C	ast Iron	Stee	I/SST		•	<b>'</b>	•	D (II	viax)		E	ı	F	(	3
In. / DN	ln.	mm	ln.	mm	ln.	mm	ln.	mm	ln.	mm	ln.	mm	ln.	mm	ln.	mm
1/4 NPT	2.75	69.9	2.75	69.9	2.04	51.9	5.06	128.5	6.17	156.7					3.00	76.2
1/2 / 15	3.88	98.6	4.00	101.6	1.85	47.1	7.00	177.8	7.84	199.2	0.86	21.8	0.38	9.7		
3/4 / 20	4.88	124.0	5.00	127.0	2.27	57.6	10.19	258.8	9.86	250.4	1.07	27.2	0.50	12.7	5.00	127.0
1 / 25	4.88	124.0	5.00	127.0	2.27	57.6	10.19	258.8	9.86	250.4	1.34	34.0	0.50	12.7	5.00	127.0
							TYP	E MR98	1							
1/4 NPT	2.75	69.9	2.75	69.9	2.04	51.9	3.19	81.0	6.36	161.5					3.00	76.2
1/2 / 15	3.88	98.6	4.00	101.6	1.85	47.1	4.25	108.0	8.29	210.6	0.86	21.8	0.38	9.7		
3/4 / 20	4.88	124.0	5.00	127.0	2.27	57.6	6.06	154.0	10.21	259.4	1.07	27.2	0.50	12.7	5.00	127.0
1 / 25	4.88	124.0	5.00	127.0	2.27	57.6	6.06	154.0	10.21	259.4	1.34	34.0	0.50	12.7	5.00	127.0
1-1/2 / 40	7.25	184.2	7.38	187.4	3.06	77.7	8.19	208.0	14.78	375.4	1.92	48.8	0.50	12.7	5.00	127.0
2 / 50	7.25	184.2	7.38	187.4	3.06	77.7	8.19	208.0	14.78	375.4	2.07	52.6	0.62	15.8	5.00	127.0
							TYP	E MR98H	Н							
1/4 NPT	2.75	69.9	2.75	69.9	1.98	50.4	3.19	81.0	8.64	219.4					3.00	76.2
1/2 / 15	3.88	98.6	4.00	101.6	1.81	46.1	4.25	108.0	10.82	274.9	0.86	21.8	0.38	9.7		
3/4 / 20	4.88	124.0	5.00	127.0	2.27	57.6	6.06	154.0	12.10	307.3	1.07	27.2	0.50	12.7		
1 / 25	4.88	124.0	5.00	127.0	2.27	57.6	6.06	154.0	12.10	307.3	1.34	34.0	0.50	12.7		

- continued -

In. / mm





**SWE DETAIL** 

In. / mm

Figure 4. Dimensions (See Table 22) (continued)

Table 22. Dimensions (continued)

							TYPI	E MR98L	D							
BODY		-	4						D (1	Aow)		SV	VE			
SIZE,	Gray C	ast Iron	Steel	I/SST		•	'	3	ט (וו	Max)	E	<b>E</b>	ı	=	,	J
In. / DN	ln.	mm	ln.	mm	ln.	mm	ln.	mm	ln.	mm	ln.	mm	ln.	mm	ln.	mm
1/4 NPT	2.75	69.9	2.75	69.9	2.04	51.9	5.06	128.5	10.46	265.6					4.00	101.6
1/2 / 15	3.88	98.6	4.00	101.6	1.85	47.1	7.00	177.8	11.62	295.2	0.86	21.8	0.38	9.7	4.00	101.6
3/4 / 20	4.88	124.0	5.00	127.0	2.27	57.6	10.19	258.8	13.89	352.8	1.07	27.2	0.50	12.7	4.00	101.6
1 / 25	4.88	124.0	5.00	127.0	2.27	57.6	10.19	258.8	13.89	352.8	1.34	34.0	0.50	12.7	4.00	101.6
							TYPI	E MR98H	D							
1/4 NPT	2.75	69.9	2.75	69.9	2.04	51.9	3.19	81.0	10.38	263.7					4.00	101.6
1/2 / 15	3.88	98.6	4.00	101.6	1.85	47.1	4.25	108.0	11.52	292.5	0.86	21.8	0.38	9.7	4.00	101.6
3/4 / 20	4.88	124.0	5.00	127.0	2.27	57.6	6.06	154.0	13.76	349.4	1.07	27.2	0.50	12.7	4.00	101.6
1 / 25	4.88	124.0	5.00	127.0	2.27	57.6	6.06	154.0	13.76	349.4	1.34	34.0	0.50	12.7	4.00	101.6
1-1/2 / 40	7.25	184.2	7.38	187.4	3.06	77.7	8.19	208.0	18.62	472.9	1.92	48.8	0.50	12.7	8.00	203.2
2 / 50	7.25	184.2	7.38	187.4	3.06	77.7	8.19	208.0	18.62	472.9	2.07	52.6	0.62	15.8	8.00	203.2
							TYPE	MR98H	1D							
1/4 NPT	2.75	69.9	2.75	69.9	1.98	50.4	3.19	81.0	13.74	349.0					4.00	101.6
1/2 / 15	3.88	98.6	4.00	101.6	1.81	46.1	4.25	108.0	15.06	382.6	0.86	21.8	0.38	9.7	4.00	101.6
3/4 / 20	4.88	124.0	5.00	127.0	2.27	57.6	6.06	154.0	17.35	440.7	1.07	27.2	0.50	12.7	8.76	222.5
1 / 25	4.88	124.0	5.00	127.0	2.27	57.6	6.06	154.0	17.35	440.7	1.34	34.0	0.50	12.7	8.76	222.5

# **Ordering Information**

When ordering, complete the ordering guide on this page. Refer to the Specifications section on pages 2 and 3. Review the description to the right of each specification and the information in each referenced table or figure. Specify your choice whenever a selection is offered.

# **Ordering Guide**

**Type** (Select One, see Specification section)

- ☐ MR98L
- ☐ MR98H
- ☐ MR98HH
- ☐ MR98LD
- ☐ MR98HD
- ☐ MR98HHD

# **Ordering Guide (continued)**

Body Size (Select One)  ☐ 1/4 NPT <sup>(1)</sup> ☐ 1/2 in. / DN 15 ☐ 3/4 in. / DN 20 ☐ 1 in. / DN 25	<ul> <li>Spring Case Material (Select One)</li> <li>□ Gray Cast Iron (standard for Gray cast iron bodies)***</li> <li>□ WCC Steel (standard for Steel or Stainless steel bodies)***</li> </ul>
☐ 1-1/2 in. / DN 40 (not available for MR98L Series)	□ LCC Steel***
2 in. / DN 50 (not available for MR98L Series)	☐ CF8M Stainless steel (optional for Stainless
Body Material and End Connection Style	steel bodies)** □ Monel®
(See Tables 1 and 2, Select One)  Gray Cast Iron	☐ Hastelloy® C
□ NPT***	Diaphragm
WCC Steel	☐ Neoprene (CR) ( <b>standard</b> for elastomer seat)***
□ NPT***	☐ 302 Stainless steel ( <b>standard</b> for metal seat)***
□ SWE**	☐ Fluorocarbon (FKM)***
☐ Welded CL150 RF**	☐ Ethylenepropylene (EPDM)*
☐ Welded CL300 RF**	☐ Hastelloy® C*
☐ Welded PN 16/25/40**	☐ Monel®*
LCC Steel	Trim Number (See Table 4, Select One)
□ NPT***	☐ Trim 1
□ SWE**	☐ Trim 2
☐ Welded CL150 RF**	☐ Trim 3
☐ Welded CL300 RF**	☐ Trim 4
☐ Welded PN 16/25/40**	☐ Trim 5
CF8M Stainless steel	☐ Trim 6
□ NPT***	☐ Trim 7
□ SWE**	☐ Trim 8
☐ Welded CL150 RF**	☐ Trim 9
☐ Welded CL300 RF**	☐ Trim 10
CF3M Stainless steel	☐ Trim 11
□ NPT***	Relief/Differential Relief Pressure Range (Select One)
□ SWE**	Type MR98L or MR98LD
☐ Welded CL150 RF**	Steel, 1/4 NPT to 1 in. / DN 25 Bodies
☐ Welded CL300 RF**	☐ 2 to 7 psig/psi / 0.14 to 0.48 bar
☐ Welded PN 16/25/40**	☐ 6 to 14 psig/psi / 0.41 to 0.97 bar
☐ Integral CL150 RF <sup>(2)*</sup>	☐ 12 to 25 psig/psi / 0.83 to 1.7 bar
☐ Integral CL300 RF <sup>(2)*</sup>	☐ 20 to 38 psig/psi / 1.4 to 2.6 bar
☐ Integral PN 16/25/40 <sup>(2)*</sup>	Stainless steel, 3/4 and 1 in. / DN 20 and 25 Bodies
Hastelloy <sup>®</sup> C	☐ 2 to 7 psig/psi / 0.14 to 0.48 bar
□ NPT*	☐ 6 to 14 psig/psi / 0.41 to 0.97 bar
☐ Integral CL150 RF <sup>(2)*</sup>	☐ 12 to 25 psig/psi / 0.83 to 1.7 bar
☐ Integral CL300 RF <sup>(2)*</sup>	Type MR98H or MR98HD
☐ Integral PN 16/25/40 RF <sup>(2)*</sup>	Steel
Monel®	1/4 NPT to 1 in. / DN 25 Bodies
□ NPT*	☐ 15 to 35 psig/psi / 1.0 to 2.4 bar
☐ Integral CL150 RF <sup>(2)*</sup>	□ 25 to 75 psig/psi / 1.7 to 5.2 bar
☐ Integral CL300 RF <sup>(2)*</sup>	☐ 70 to 140 psig/psi / 4.8 to 9.7 bar
☐ Integral PN 16/25/40 RF <sup>(2)*</sup>	☐ 130 to 200 psig/psi / 9.0 to 13.8 bar
Aluminum-Bronze	
☐ Integral CL150 RF <sup>(2)*</sup>	
☐ Integral CL300 RF <sup>(2)*</sup>	- continued -
☐ Integral PN 16/25/40 RF <sup>(2)*</sup>	oon.anwou

Available in threaded (NPT) end connection only.
 Integral flanges are available for MR98H Series only.
 Hastelloy® C is a mark owned by Haynes International, Inc. Monel® is a mark owned by Special Metals Corporation.

# Ordering Guide (continued)

# Relief/Differential Relief Pressure Range (Select One) (continued)

Type MR98H or MR98HD (continued) Steel (continued)

#### 1-1/2 and 2 in. / DN 40 and 50 Bodies

- ☐ 5 to 35 psig/psi / 0.34 to 2.4 bar
- ☐ 20 to 65 psig/psi / 1.4 to 4.5 bar
- ☐ 50 to 100 psig/psi / 3.4 to 6.9 bar
- ☐ 75 to 170 psig/psi / 5.2 to 11.7 bar

### Stainless steel

#### 3/4 and 1 in. / DN 20 and 25 Bodies

- ☐ 15 to 35 psig/psi / 1.0 to 2.4 bar
- ☐ 25 to 75 psig/psi to 1.7 to 5.2 bar
- ☐ 70 to 140 psig/psi / 4.8 to 9.7 bar

# Type MR98HH or MR98HHD

Steel (1/4 NPT to 1 in. / DN 25 Bodies)

☐ 150 to 375 psig/psi / 10.3 to 25.9 bar

	Regulators Quick Order Guide
* * *	Readily Available for Shipment
* *	Allow Additional Time for Shipment
*	Special Order, Constructed from Non-Stocked Parts. Consult your local Sales Office for Availability.

Availability of the product being ordered is determined by the component with the longest shipping time for the requested construction

### Replacement Parts Kit (Optional)

☐ Yes, send one replacement parts kit to match this order.

Specification	Worksheet

Specific Use.

Line Size

Application:

Fluid Type and Specific Gravity

Fluid Temperature

### **Upstream Regulator Specifications:**

Brand of upstream regulator? \_

Orifice size of the upstream regulator? \_

Wide-open coefficient of the upstream regulator?

Maximum Inlet Pressure (P<sub>1max</sub>)

Downstream Pressure Setting(s) (P<sub>2</sub>) Maximum Flow  $(Q_{max})$ 

### **Relief Valve Specifications:**

Relief Valve Setpoint.

Accuracy Requirements?

Need for Extremely Fast Response?

Other Requirements:

#### Industrial Regulators

#### **Emerson Process Management** Regulator Technologies, Inc.

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Furone

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Middle East and Africa **Dubai. United Arab Emirates** Tel: +971 4811 8100

**Natural Gas Technologies** 

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The distinctive diamond shape cast into every

spring case uniquely identifies the regulator

as part of the Fisher® brand and assures you of the highest-quality engineering, durability, performance, and support. For further information visit www.fisherregulators.com

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